



Overseas affiliated companies

Please address inquiries about Miura products to the nearest Miura Group company.

[JAPAN] MIURA CO., Ltd.

7 Horie, Matsuyama, Ehime 799-2696, Japan
TEL 089-979-7123
FAX 089-979-7101

[CHINA] MIURA INDUSTRIES (SUZHOU) Co., Ltd.

中華人民共和國蘇州市蘇州工業園區南前巷8番 215024
No. 8 Nanqian Lane, Suzhou Industrial Park, Suzhou, People's Republic of China. 215024
TEL 86-512-8816-8892 FAX 86-512-8816-8893
http://www.miura-cn.com

[TAIWAN] MIURA BOILER Co., Ltd.

台北市信義區基隆路2段133號4F 11053
4F NO.11053 KEELUNG.RD. SEC.2 133 TAIPEI TAIWAN
TEL 886-2-2735-9991 FAX 886-2-2735-9832
http://www.miuraz.com.tw

[SINGAPORE] MIURA SOUTH EAST ASIA Pte. Ltd.

No.3 Soon Lee Street , #03-36/37/38, Pioneer Junction, Singapore 627606
TEL 65-6465-1147 FAX 65-6465-1148

[THAILAND] MIURA INDUSTRIES (THAILAND) Co., Ltd.

32/33 12th Floor, Zone C Unit A, Sino-Thai Tower, Sukhumvit 21 Road (Sai Asok)
Klongtoey-Nua, Wattana, Bangkok 10110, Thailand
TEL 66-2-661-6354 FAX 66-2-661-7461

PT. MIURA INDONESIA

Jl. Harapan Raya Lot KK 10. Karawang International Industrial City (KIIC)
Karawang 41361, Jawa Barat, Indonesia
TEL 62-21-2936-9977 FAX 62-267-863-4888
http://www.miura.co.id

[KOREA] KOREA MIURA Co., Ltd.

大韓民國ソウル特別市永登浦區京仁路775.3-701 文來洞3街, ACE HIGHTECH CITY
701-1, 3-Dong, ACE Hightech , 775, Gyeongin-ro, Yeongdeungpo-gu, 150-972 Seoul
TEL 82-2-2671-2410 FAX 82-2-2671-0019
http://www.miura.co.kr

[CANADA] MIURA CANADA Co., Ltd.

8 Copernicus Boulevard, Brantford, Ontario N3P 1Y4 Canada
TEL 1-519-758-8111 FAX 1-519-758-5294
http://www.miuraboiler.com

[U.S.A.] MIURA NORTH AMERICA Inc.

16016 E Foothill Blvd. Irwindale, CA 91702-2812 U.S.A.
TEL 1-626-305-6622 FAX 1-626-334-7430
http://www.miuraboiler.com

[U.S.A.] MIURA MANUFACTURING AMERICA Co., Ltd.

2200 Steven B. Smith Blvd., Rockmart, GA 30153 U.S.A.
TEL 1-678-685-0929 FAX 1-678-685-0930

[MEXICO] MIURA BOILER MEXICO, S.A. DE C.V.

Calle Hacienda de Temixco, numero.28, oficina A4, Colonia Bosque de Echegaray
Municipio de Naucalpan de Juarez. C.P. 53310, Estado de Mexico
TEL 52-55-5360-5939 FAX 52-55-5373-8647

[BRAZIL] MIURA BOILER DO BRASIL, LTDA.

Rua Maria David Ganen, 50 Jardim Planalto - Jundiai, 13211-220 - S.P. Brazil
TEL 55-11-3379-7434 FAX 55-11-3379-7435

Product upgrades may be made without notice.
Please address any enquiries concerning this brochure
to your nearest Miura distributor or sales office.

Safety Precautions	In order to use the product safely, please read the Instruction Manual first.
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©Export Precautions: Products in this brochure which fall under the export controls in the Foreign Exchange and Foreign Trade Act require a license from the Japanese government for export outside of Japan. If you are considering export, please consult your Miura Sales Representative.

The Best Partner of
Energy, Water and Environment

MIURA

Once-Through Steam Boiler

EI 13A
LPG

1000 GH • 1500 GH • 1000 GS • 1500 GS • 2000 GU



Stable, High-Quality Steam

Greater Boiler Efficiency Result In Reduced Running Costs

Miura is recognized as the world's most reliable and respected brand of once-through boilers. Commanding the top share of the market for compact once-through boilers, we are proud of our boilers which demonstrate our commitment to quality and technical prowess, and we are delivering outstanding performance in a wide variety of industries. We know that the EI series will fully satisfy our overseas customers in term of environmental friendliness, running cost, and steam quality.

Features

Provide Stable And High-Quality Steam

Miura developed a new feed water control method called the twin water level control method. This method is for keeping the best ebullition condition and the equalizing head effect in the water tubes by changing the water level automatically as the combustion load

Space Saving

Being once-through boilers, the Miura EI Series are more compact than former series. For example, Miura EI-1000 is 22% smaller than the former boiler which has the same equivalent output, and i ts required floor area is only 2.5 m² . This compactness enables the user to make full use of limited space and renders the boiler room spacious.

ω (omega) Flows Structure That Enhances Boiler Efficiency

The Miura EI 1500 - 2000 Series are composed of upper and lower headers and a group of vertically mounted water tubes which is wedged at both ends. This computer designed boiler result in a more spacious heat transfer area and heat absorption through the contract-heat transfer area is greatly enhanced. The combustion gas, flows into the chamber then spread out the left and right side of the chamber where water tubes are arranged uniformly.

Steam Available Use Only 4 Or 5 Minutes After Ignition

It takes only 4 or 5 minutes after ignition to start producing steam at a predetermined pressure, which allows quickly get to work on operations.

Quite Operation

The operating noise will not distrub the operator or any person working nearby in the morning or late at night.



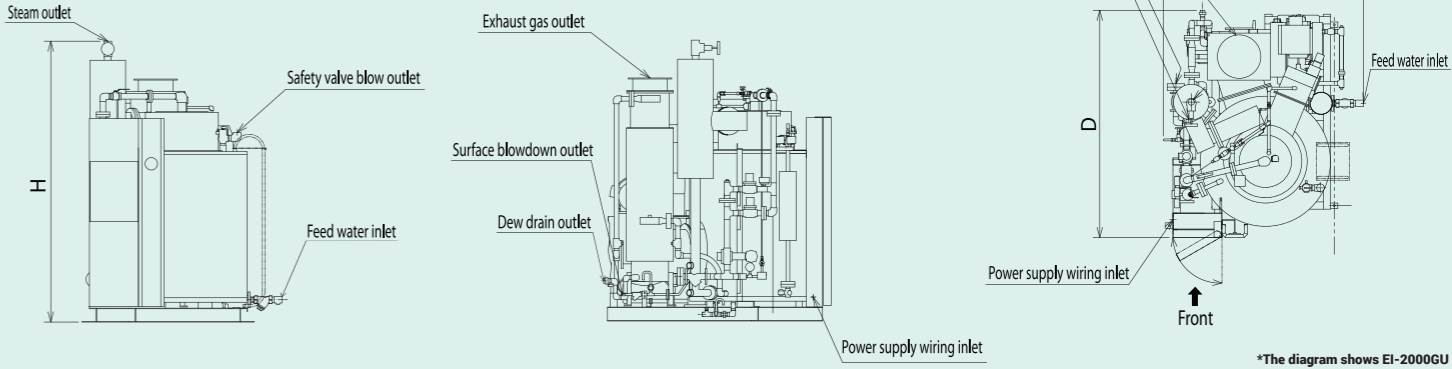
* Front View EI 1000GH

Basic Specification

MIURA TYPE			EI-1000GH	EI-1000GS	EI-1500GH	EI-1500GS	EI-2000GU	REMARKS	
ITEM		UNIT	LPG (Propane, Butane) / LNG						
Main Unit									
Boiler Type		----	Once-through steam boiler						
Working Pressure Range		MPa	0.49 - 0.88					*9, *10	
Equivalent Output		kg/h	1000		1500		2000		
Heat Output		kW{kcal/h}	627{539000}		940{808500}		----		
		MW	----				1.25{1078000}		
Boiler Efficiency		%	90	95	90	95	96	*2	
Water Content		L	130		151		144		
Fuel Consumption	Natural Gas (13A)		Nm³/h	61.7	58.5	92.6	87.7	115.8	*1, *2, *6
	LPG	(Propane)	Nm³/h	26.7	25.3	40.1	38.0	50.1	
		(Butane)	kg/h	54.0	51.2	81.0	76.8	101.3	
			Nm³/h	21.0	19.9	31.6	29.9	39.5	
			kg/h	54.8	51.9	82.3	77.9	102.8	
Power Supply		----	AC 380 V 50 Hz 3 phase						
Required Wire Diameter for Power Supply		mm²	2.0		5.5			*7	
Power Circuit Breaker Capacity		A	30		50			*4, *8	
Rated Power Consumption		kW	3.9		9.9			*4	
Max. Electrical Consumption 50Hz		kVA	6.6		13.1			*4	
Product Weight		kg	1490	1620	2180	2390	2730		
Connection Diameter									
Steam Outlet		A	50		65				
Safety Valve Outlet					50			*5	
Feed Water Inlet			25		32		40	*4	
Boiler Blowdown Outlet					25				
Fuel Inlet			50		40				
Inspection Port					50				
Surface Blowdown Outlet					10				
Dew Drain Outlet			----				25		
Stack Diameter		φ mm	330	250	360	300			

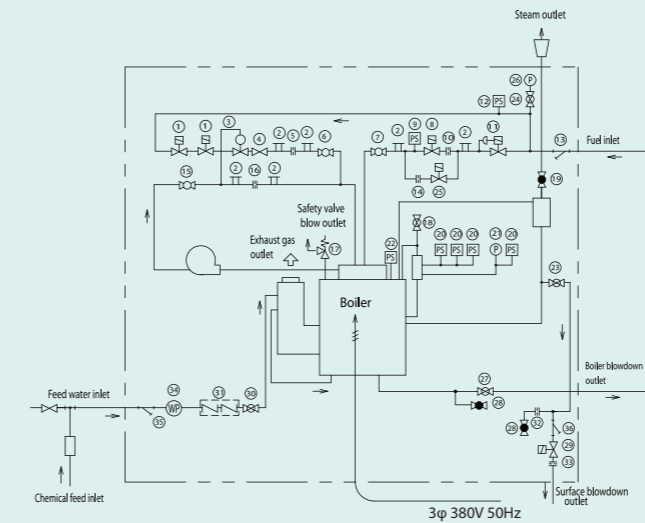
Overall dimensions [EI 1000GH - 1000GS - 1500GH - 1500GS - 2000GU]

	EI-1000G	EI-1000GS	EI-1500G	EI-1500GS	EI-2000GU
W	1310	1310	1735	1735	1795
D	1910	1910	2005	2005	2040
H	2530	2530	2435	2435	2520



*The diagram shows EI-2000GU

Flow sheet [EI 1000GH - 1000GS - 1500GH - 1500GS - 2000GU]



- | | |
|--------------------------------|------------------------------------|
| 1 Pilot gas solenoid valve | 19 Main steam valve |
| 2 Pressure test port | 20 Steam pressure switch |
| 3 Equalizing valve | 21 Steam pressure gauge |
| 4 Pilot gas flow control valve | 22 Air pressure switch |
| 5 Pilot gas orifice | 23 Surface blowdown valve |
| 6 Pilot gas valve | 24 Ball valve |
| 7 Main gas valve | 25 Main gas solenoid valve |
| 8 Main gas solenoid valve | 26 Micro pressure gauge |
| 9 Gas pressure switch | 27 Boiler blowdown valve |
| 10 Main gas orifice | 28 Water sampling port |
| 11 Emergency shutoff valve | 29 Surface blowdown solenoid valve |
| 12 Ggas pressure switch | 30 Feed water stop valve |
| 13 Gas strainer | 31 Check valve |
| 14 Main gas orifice | 32 Orifice |
| 15 Air flow control valve | 33 Orifice |
| 16 Air orifice | 34 Feed water pump |
| 17 Safety valve | 35 Y-type strainer |
| 18 Air vent valve | 36 Y-type strainer |

*The diagram shows EI-2000GU for normal temperature water specifications

*1. The following values are used for the heat output of the fuel.

Fuel type		Lower heating value
Natural Gas (13A)		40.6 MJ/m3N
LPG	(Propane)	93.7 MJ/m3N (46.4 MJ/kg)
	(Butane)	118.9 MJ/m3N (45.7 MJ/kg)

*2. (1) Boiler efficiency is based on the following.

Operating conditions: Operating pressure 0.49 MPa

Feed water temperature: 15°C

Charge air temperature: 35°C

Land boilers - Heat balancing: JIS B 8222

(2) The error has the following tolerances.

Error for boiler efficiency ±1%, error for fuel consumption ±3.5%

*3. Actual output evaporation is based on feed water temperature 15°C, and steam pressure 0.49 MPa.

*4. If the feed water temperature is 85°C or higher, the high temperature water specification must be used.

*5. The safety valve outlet shows the diameter of the elbow that connects to the outlet of the safety valve.

*6. The gas supply pressure should be set within the appropriate range as shown below. (Applicable both during operation and when stopped).

MODEL	Natural Gas (13A)	LPG
EI-1000GH/GS	2.45 ± 0.49 kPa	2.75 ± 0.49 kPa
EI-1500GH/GS	9.81 to 19.6 kPa	9.81 to 19.6 kPa
EI-2000GU	14.7 to 19.6 kPa	9.81 to 19.6 kPa

*7. Required wire diameter for power supply indicates the wire diameter of crosslinked polyethylene insulated PVC sheathed cable (CV).

*8. The power circuit breaker must be an earth leakage circuit breaker (with overcurrent protection).

*9. Install a pressure reducing valve or equivalent when the steam lower than the working pressure range is required.

*10. If the pressure exceeds the working pressure range, steam leak or blowout from safety valve may occur.

Contact your local Miura office when the steam pressure setting of the boiler exceeds the working pressure range.

For the sake of safety a gas leakage alarm and earthquake detector should also be installed together with this equipment.