

Global Solutions for Industrial Refrigeration with “Natural Refrigerants”



March 2nd 2012

mAYEKAWA ASEAN

Contents of this presentation

- Company Introduction
- Few Example of Global Warming
- MYCOM Heat Pump Application
 - NH3 HEAT PUMP
 - CO2 HEAT PUMP

Corporate Office of MAYEKAWA Japan



Products and Applications



1924
Piston
Compressor



1964
Screw
Compressor



1978
4°K Super Low Temp.
Particle Accelerator
(Helium)



1981
Nuclear
Fusion
(Helium)



1984
MagLev
Train
(Helium)



1989
Rocket Fuel
(Hydrogen)



1993
Super GE
(Super Conductive
Electric Generator)



1958
Multi-Cylinder
Piston
Compressor



Ethylene Plant



LNG/LPG Tanker



Organic(EOEG)



Inorganic (NH₃)



Pharmaceutical

1924

1960

1970

1980

1985

1990

● Company founded in 1924.

● Over 70,000 Screw and Piston compressors running in more than 100 countries.



みんなで止めよう温暖化

チーム・マイナス6% www.team-6.jp

Synergy Expansion of Business Fields



Around the world



Mayekawa is doing business globally, having 57 domestic offices and 3 plants, and 90 overseas offices including 8 plants.

Corporate offices

3-14-15 Botan, Koto-ku,
Tokyo 135-8482, Japan

Established in 1924

Capital 1,000,000,000 yen
President Yoshiro Tanaka

Main plant: Moriya, Higashi-Hiroshima, Saku

Overseas plant: Mexico,
Brazil, USA, Belgium, South
Korea, India, Turkey



Brazil plant



Moriya plant

MYCOM International Branches

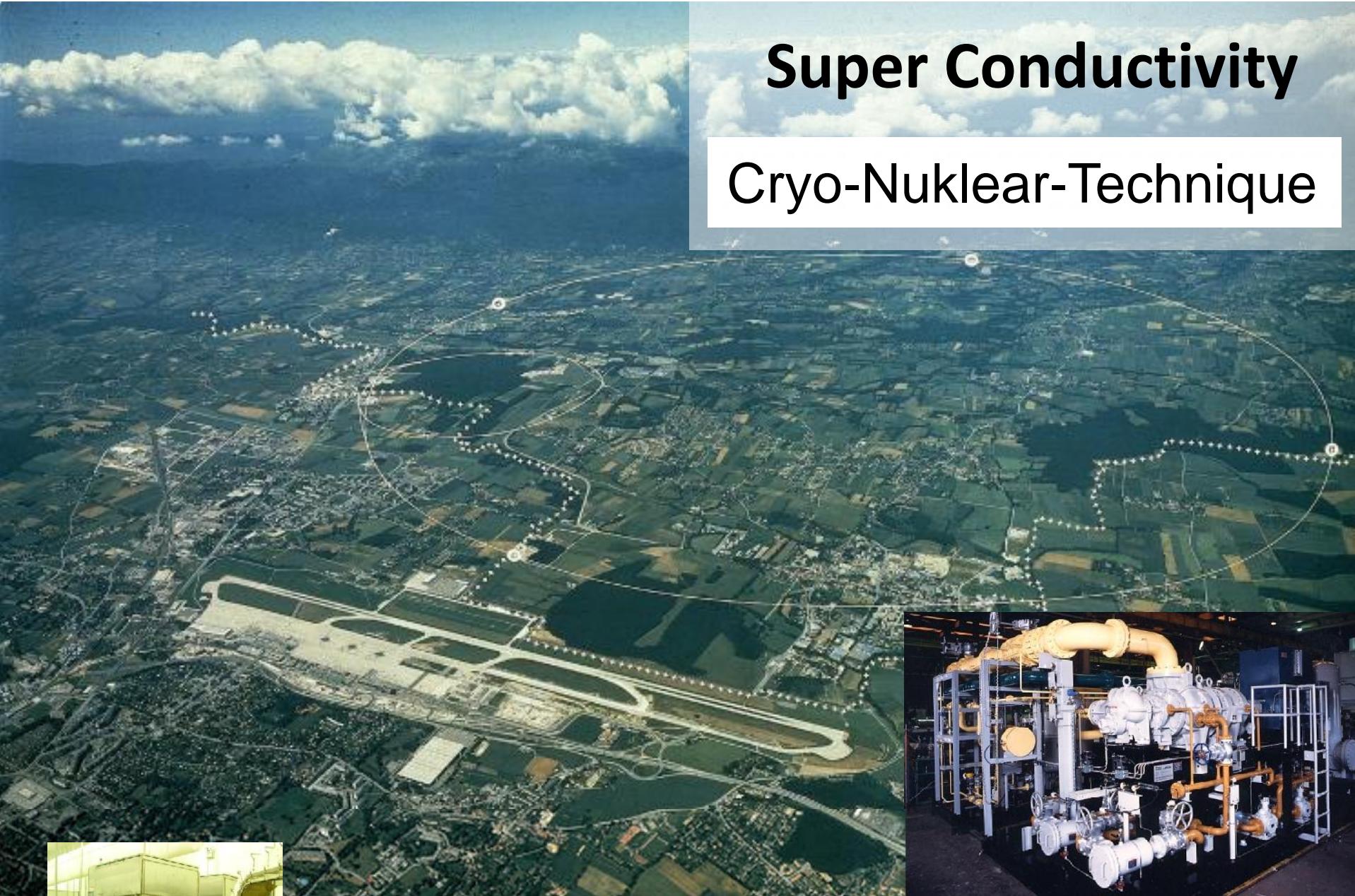


Worldwide:

- 33 countries
- 8 production plants
- 119 offices

ASEAN:

- 11 offices (6 countries)
- 7 offices



Super Conductivity

Cryo-Nuklear-Technique



MYCOM

CERN, Genf, CH



**ZÜRCHER UNTERLAND
MEDIEN**



Mehr Lokalpolitik

Zürcher Unterländer Die Tageszeitung für das Zürcher Unterland und amtliches Publikationsorgan der Bezirke Bülach und Uster
redaktion@zuonline.ch sport@zuonline.ch abo@zuonline.ch

FRONT ZU

- Schlagzeilen
- Blickpunkt
- Kommentare
- Foren

REGIONAL

- Furtaler
- Glattaler
- Rümlanger

RESSORTS

- Sport
- Mixer
- Agenda

UMFRAGEN

- Aktuelle
- Bisherige

LINKS

- ZU-Links
- Leserlinks

MARKTPLATZ

- BranchenBox
- Online Inserate
- Fotomanager

«ZÜRCHER UNTERLÄNDER » SCHLAGZEILEN VOM DONNERSTAG, 15. DEZEMBER 2005

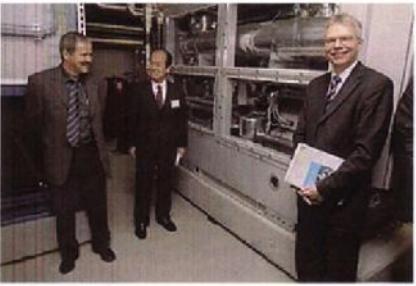
Donnerstag, 15. Dezember 2005

Niederhasli: Warmes Wasser im GC-Campus durch moderne Technologie

CO2-Wärmepumpe installiert

Im GC-Campus in Niederhasli liefert eine der ersten CO2-Wärmepumpen in der Schweiz pro Tag 4000 Liter Warmwasser. Die Maschine stammt aus Japan.

Inga Struve



EWZ-Projektleiter Georg Dubacher (von links), Masao Maekawa, Vorsitzender der japanischen Firma Mycom, und EWZ-Direktor Conrad Ammann erläutern die CO2-Wärmepumpe. (David Baer)

GC/CAMPUS



MYCOM

GC Campus, Zürich

Energy

Energy supply Zürich

CO₂- Heat pump

Mycom & EWZ





MYCOM Air Conditioning

Petrochemical



MYCOM Production of liquid hydrogen



MYCOM Winter Olympic Games Nagano, 1998

80% of ARAL SEA desappeared



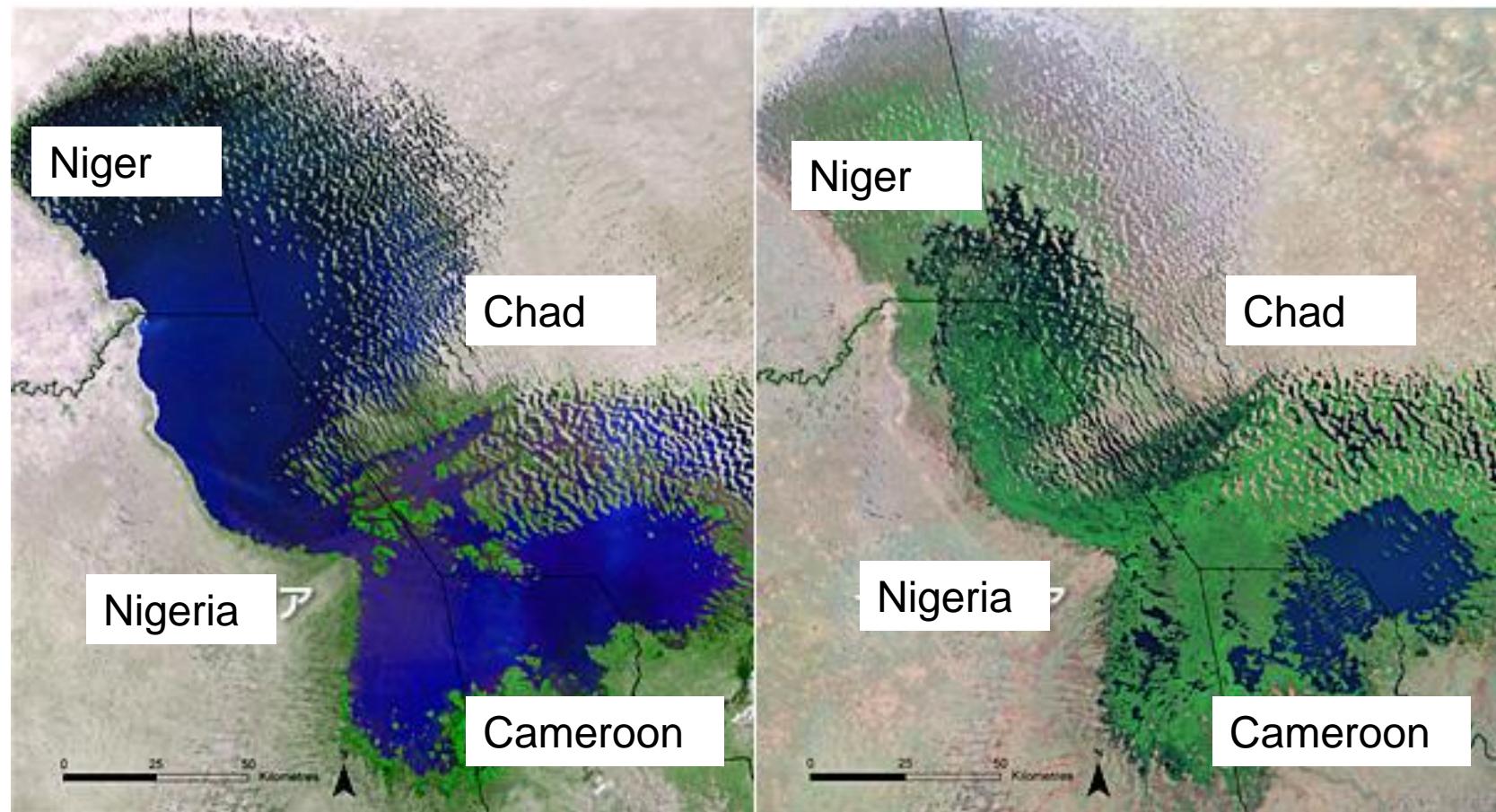
July - September, 1989



October 5, 2008

90% of Lake Chad Disappeared

チャド湖 1972年/2007年



Glacier Kilimanjaro will disappear in 2022



270 billion tons of ice disappearing
every year in Greenland



20-20-20 Rules

R744.com - EU Parliament approves weak climate & car emissions deal

1/3 ページ



"R744.com is our indispensable tool to know the world, and to get the world to know us."

Hirokatsu, President, Nihon Iwonic

become a partner



news

> product

> industry

> events

> policy

partners

events

products

knowledge

forums

jobs

bringing you the R744 news of tomorrow

NEWS > POLICY NEWS

<< PREVIOUS | NEXT >>

EU Parliament approves weak climate & car emissions deal

R744.com - 2008-12-18

Rate: ★★★★☆ Results: ★★★★☆

0 Comments

[+] Text [-]

European lawmakers have given the final thumbs up to a set of measures to fight climate change in the European Union. Although adopted as "the most ambitious environmental package ever", the deal includes significant concessions to industry.

On Wednesday, 17 December, the European Parliament adopted the so-called "20-20-20" climate energy package, aimed at reducing greenhouse gas emissions by 20% by 2020 from 1990 levels, achieve 20% energy savings union-wide and raise the share of renewable energies from currently seven to 20% by 2020.

The package comprises legislation in eight areas ranging from renewable energy, emissions trading, carbon dioxide capture and storage, efforts by Member States, overall reduction of CO₂ emissions, and the reduction of car emissions. It went through with a large majority, with between 559 and 370 parliamentarians voting in favour out of the total of 735.

Lifting the deal hurdles to the ambitious plan, the approval came five days after EU heads of state worked out a compromise deal on the package at a summit in Brussels. Within the overall targets, each EU nation and industry sector has its own obligation. Last minute concessions to some Member States' heavy industries and automotive manufacturers has secured the overwhelming approval urgently needed to speak with one voice at next year's international climate negotiations.

CO₂ cars reductions – three more years to comply

The package also prescribed emission limits for passenger cars sold in the EU, which has probably the most highly developed auto industry in the world. European Commission's proposal of lifting CO₂ emissions in 120 g/km by 2017, a compromise negotiated two weeks ago, now gives carmakers three more years to comply. More specifically, the car deal contains the following elements:

- **Volume Phasing-in:** Under the phase-in, 65% of Europe's new-car fleet must meet the 120 g/km target in 2012, 75% in 2013, 80% in 2014, and 100% in 2015. A joint study by A.T. Kearney and Credit Suisse suggests that auto makers must cut CO₂ emissions by almost 30% annually over the next six years, thereby nearly halving their output in the sector over the period.
- **Lower penalties:** The car deal comes as a major concession to Europe's automotive industry, currently hit by weak sales and the global financial crisis. The planned penalties of €95 per gram of excess CO₂ emissions were lowered to €62.50 per gram for the first four years of operation.

<http://www.r744.com/articleview.php?id=659>

2009/01/28

R744.com - EU Parliament approves weak climate & car emissions deal

2/3 ページ

• **Eco-Innovations:** Carmakers can take so-called "eco-innovations" credit for plus 7 g/km of emissions discount. Ultimately the system for recognizing eco-innovations will be replaced by a new revised regulatory test procedure that reflects real-world emissions. A review of the test procedure is due by 2014.

• **Ultra-low carbon vehicles:** The test contains a compromise for very low emitting vehicles. Each registered vehicle that emits below 50 grams per kilometre of CO₂ will obtain "supercredits" to be treated as more than one vehicle for the purpose of calculating a manufacturer's average emissions level.

• **Long term objective:** By 2020, new cars must meet c. 95 g/km of CO₂ emissions. This is subject to a review by 2013.

Renewable energies - step forward for heat pumps

The new renewables directive seeks to ensure that by 2020 energy produced from hydro power, solar, wind, biomass or geothermal sources makes up at least 20% of the EU's total energy consumption. To achieve this target, the new directive will lay down mandatory national targets to be achieved by the Member States through promoting the use of renewable energy in the electricity, heating and cooling, and transport sectors.

The law specifically takes into account high-efficiency heat pumps and hydothermal heat pumps. Hence, energy delivered by heat pumps whose output significantly exceeds the primary energy input is considered as renewable energy in the directive. All member states are asked to promote heat pumps which fulfil the minimum requirements of ecocertification Directive 2007/74/EC.

EU package to serve as global model

Already today the deal is being touted as a crucial prelude to next year's international climate change conference in Copenhagen, where leaders hope to reach an international agreement for a Post-Kyoto period. With the climate change package approved, the European Union is hoping to lead the way towards a new alliance among emerging polluters, such as China, India and the United States. Spain hopes rest on the US, where Europe is looking forward to cooperate more closely on tackling climate change with US president-elect Barack Obama than president George W. Bush. If other nations join in their climate change deal, EU nations are prepared to raise their CO₂ cuts to 30% instead of the 20% overall target now.

MORE INFORMATION

[Approved Texts Climate Change Package, 17 Dec 2008](#)

[Overview of proposed measures, European Parliament](#)

[Press Release, European Parliament, 17 Dec 2008](#)

RELATED KEYWORDS

[EU](#) [Kyoto Protocol](#) [climate change](#) [heat pumps](#)

COMMENTS

First Name

Last Name

Email

(If you wish to receive notifications of new comments, please enter your email)

Post a comment: (Please do not add any links)

<http://www.r744.com/articleview.php?id=852>

2009/01/28



The Voice of the European
Cold Storage Industry

ECSLA Newsletter

Edition n°2

FEBRUARY 2009

Issues covered:

- ECSLA eurammon Position on the Review of the ODS Regulation
- HCFC phase-out: Counting down to 2010, Are you Prepared?
- Natural Refrigerants, interview with Monika Witt
- eurammon Awards Thesis on Natural Refrigerants
- Antitrust Officials Raid Compressor Makers
- Road charging: Commission final warning to 4 Countries
- Roadmap for Climate Change action - Europe must lead the way
- B2B Web Platform for Hydrocarbons Goes Live!
- Website DuPont facilitates replacement of HCFCs
- Climate Change and Food Crisis
- Food and Drink Sector critical of Green Road Charging
- Sainsbury's to Use 'Green' Trucks
- Labeling and Traceability for Foodstuffs of Animal Origin
- Unilever faces Removal from Delhaize shelves
- Scares Prompt Tighter Controls on Food
- Iceland could join EU by 2011
- Events Listing
- ECSLA Newsletter Subscription
- Join ECSLA!

Dear Readers,

Environment ministers from the EU 27 will meet in March to fine-tune the EU's position ahead of international climate negotiations for the period after 2012. But views differ as to how the world's richest countries should contribute, with member states at odds over criteria such as GDP and population size.

The EU has already committed to a 20% reduction in its greenhouse gas emissions by 2020 compared to 1990 levels, regardless of the outcome of international negotiations.

It announced its willingness to sign up to a 30% reduction target, should other developed countries commit to comparable emission cuts, provided that "economically more advanced developing countries," like China and India, make "appropriate contributions" too.

In previous discussions, EU heads of state and government agreed that Europe, the US, Japan and other industrialised nations should jointly reduce their emissions by 30% by 2020 compared with 1990 levels.

The 30% figure is consistent with findings by the Intergovernmental Panel on Climate Change (IPCC), which advised developed countries to reduce their emissions by 25-40% by 2020 and 80-95% by 2050 to keep global temperature rises below 2°C. But how to divide this overall target is still the subject of negotiation at UN level and is also set to divide EU member states.

A final decision on the Union's position is expected to be taken by EU heads of state and government at a summit on 19-20 March in Brussels. It will then be taken to the UN global climate conference in Copenhagen in December 2009.

Enjoy your reading!

Christianna PAPAZAHAROU
Secretary General

IPCC says “We need
reduce CO₂
emission 25-40% by
2020 and 80-95%
by 2050 in order to
keep global
temperature rises
below 2°C.

Energy Saving: Heat Pump Application

Over Compression Unit



Hot Water



Existing Unit



Refrigeration

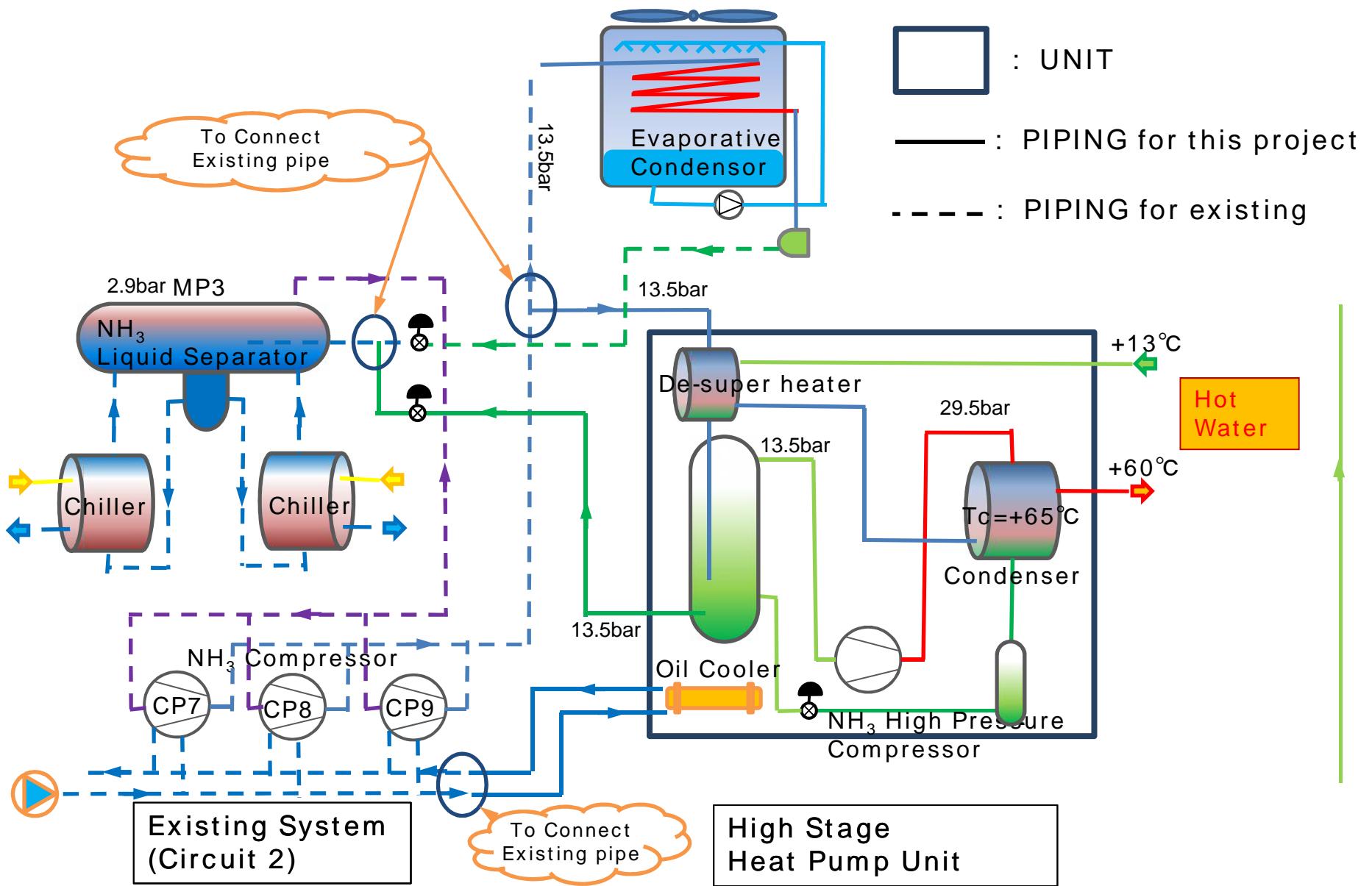


Features

- 1) Less initial investment
- 2) High Energy Saving
- 3) Short ROI
- 4) Reduction of CO₂
- 5) Utilization of Renewable Energy

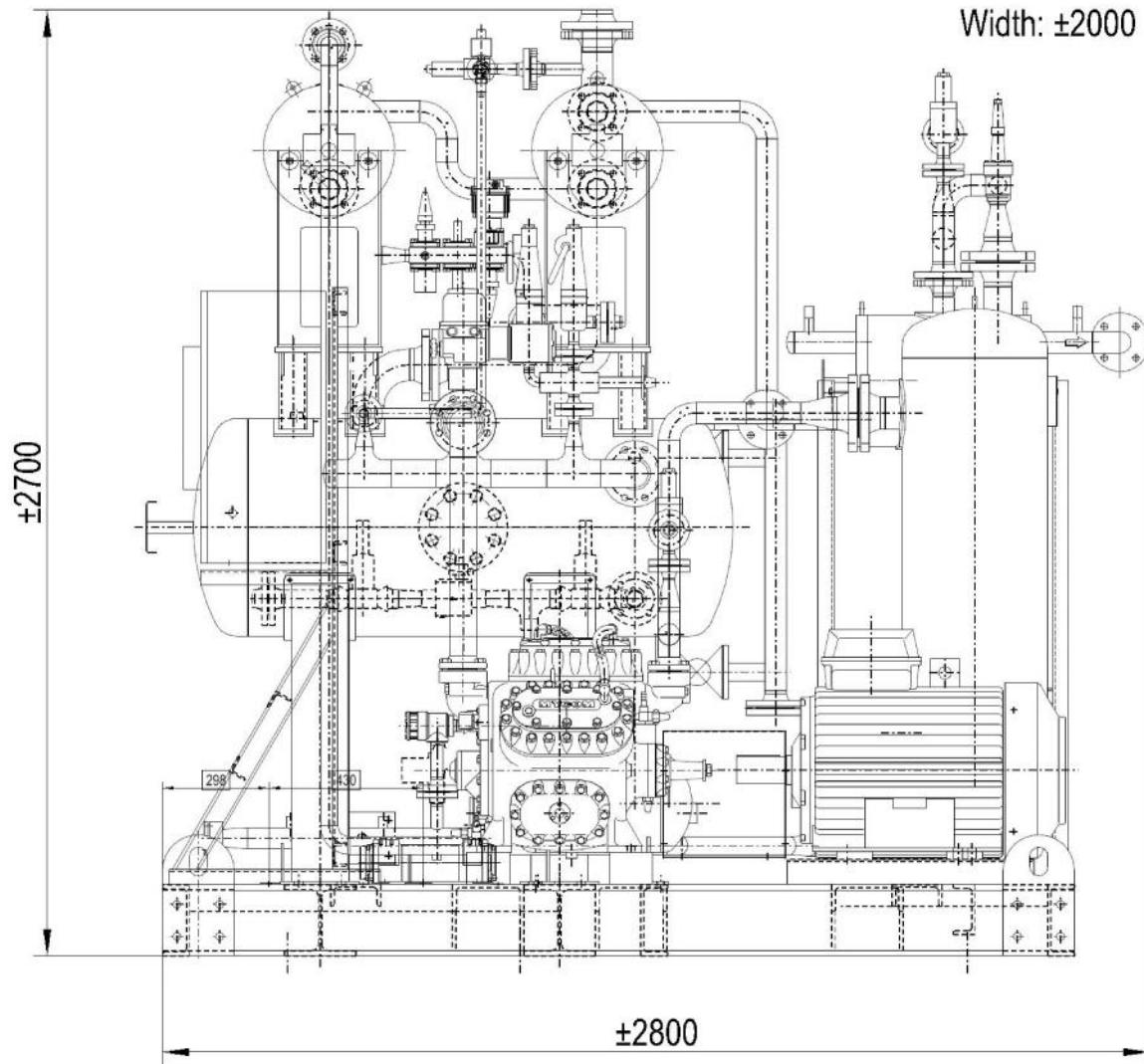
Flow Diagram

**МАҮЕКДАША
MYCOM**



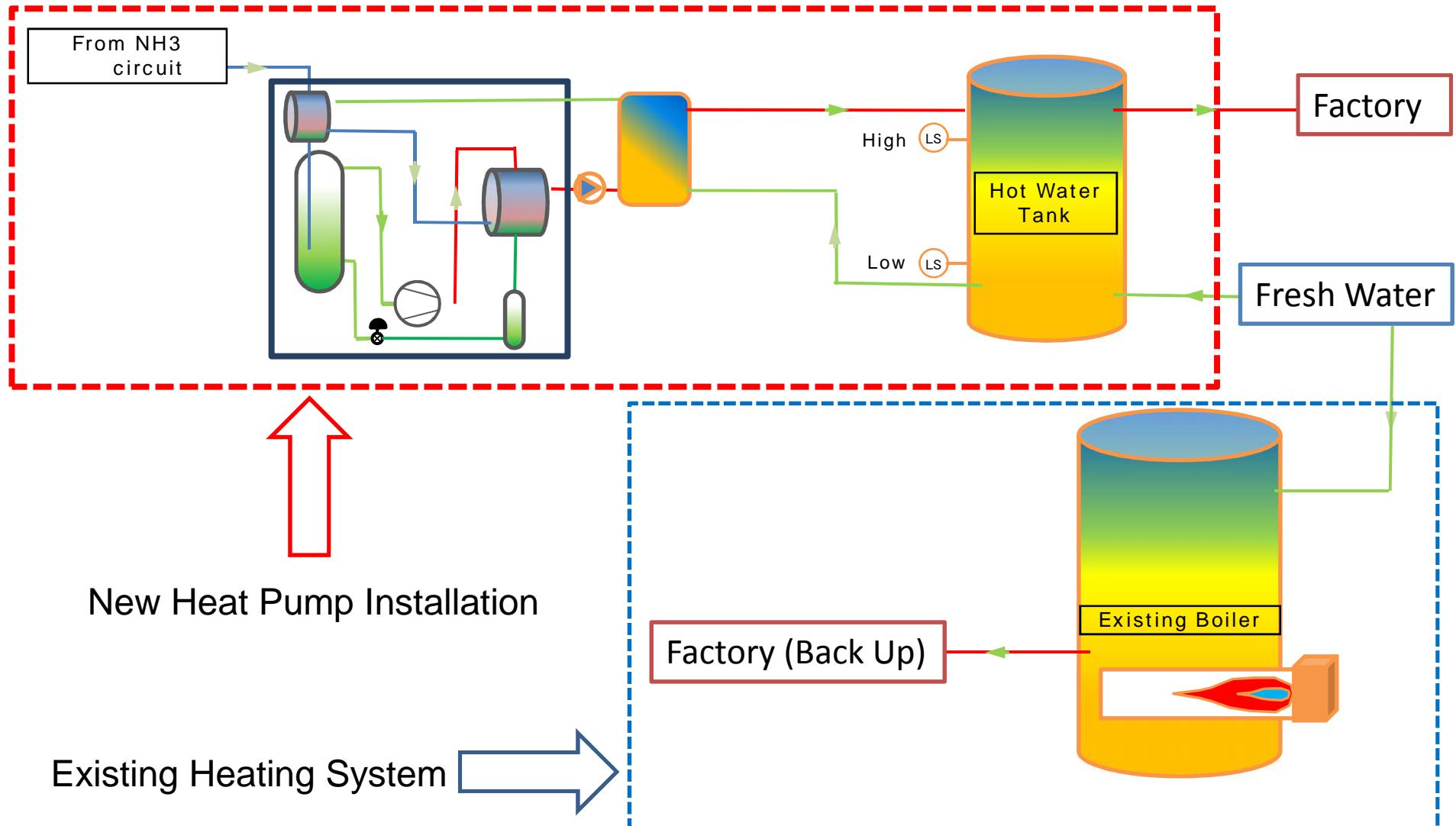


REFERENCE DRAWINGS



65 °C HOT WATER MAKING

Heat Pump Application with tank



High stage heat pump unit (Food production in France)

MYCOM

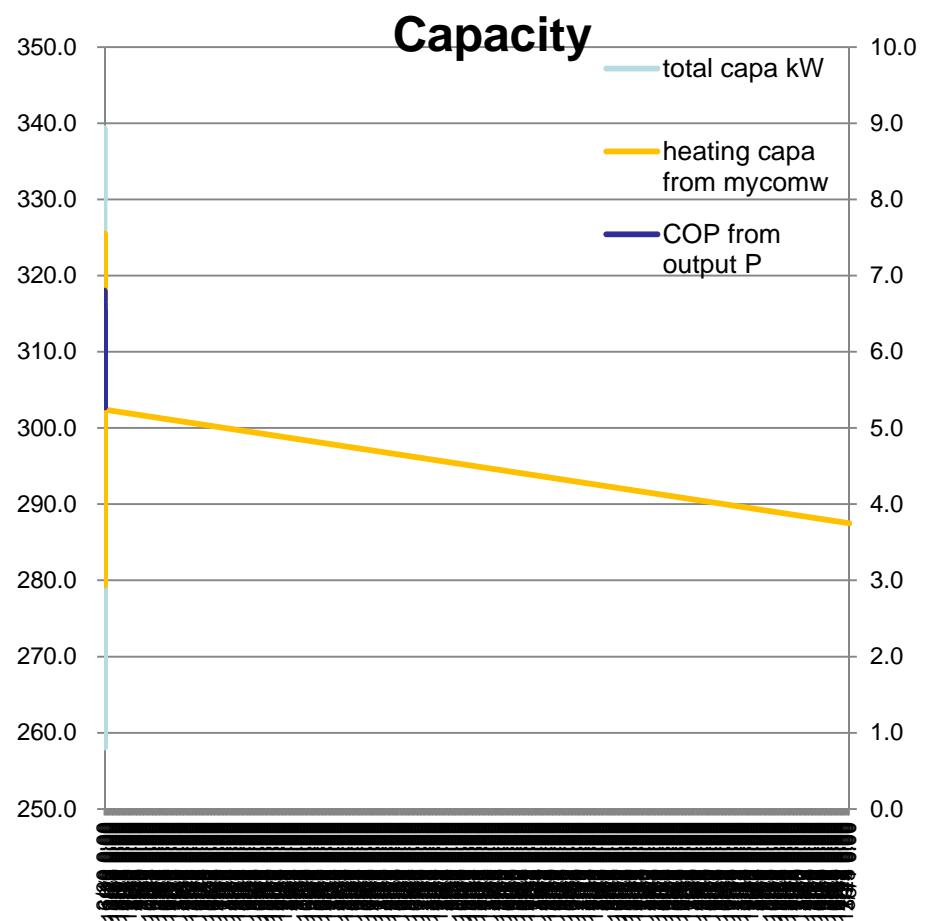
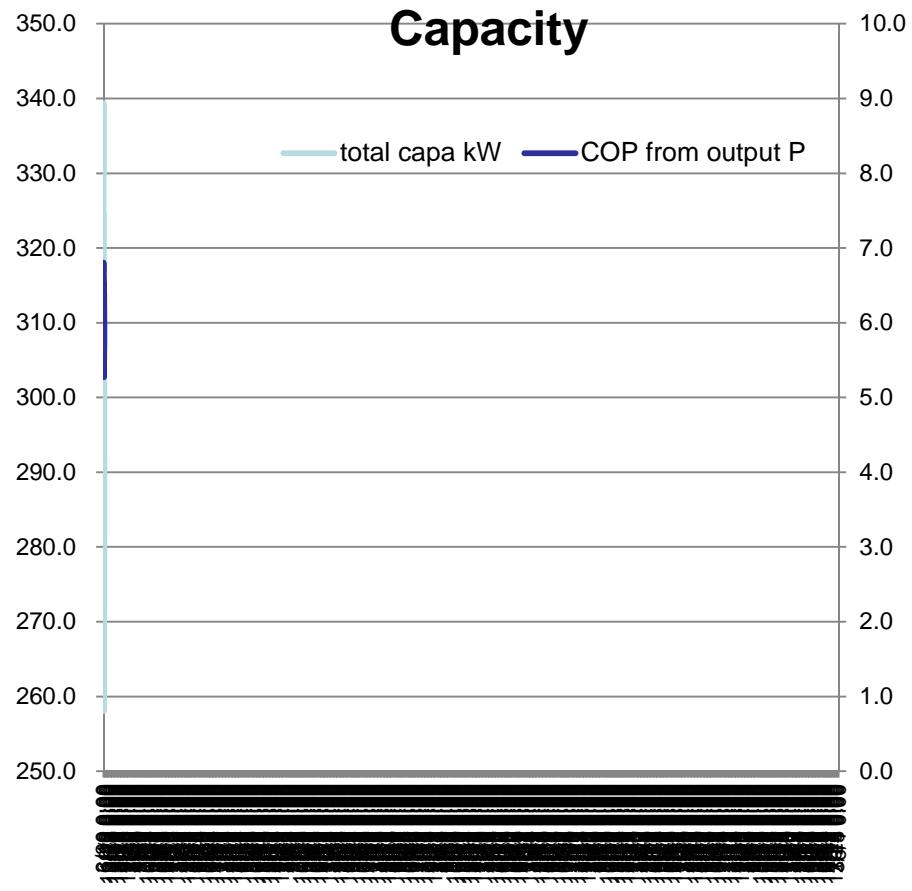


Thermal stratification tank

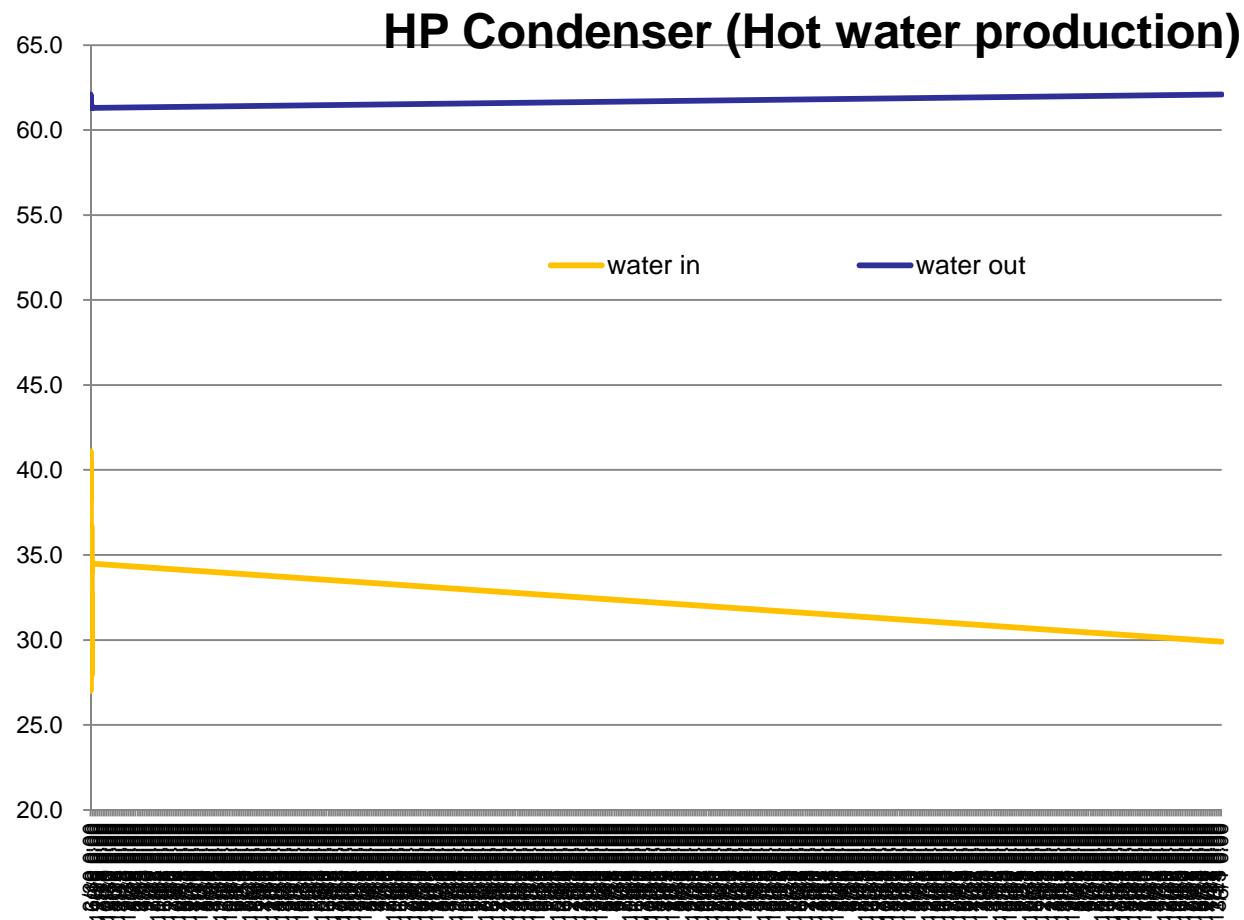
ΜΑΥΕΚΑΩΛ
MAYEKAWA Europe nv/sa

COSTS		STEAM	HP SUMMER	HP WINTER
Heating capacity	kW/day	5581	5581	5581
Steam load (latent heat 0.6395kW/kg)	Kg/day	8727		
Heating capacity/hr	kW		406	305
Running time/day	hr		13.7	18.3
Operating days	days	300	115	250
Yearly heating capacity	mWh	1.674	640	1.396
Energy per year		2.618 (ton) (steam)	65.698 (kW, 41.7kW/hr)	191.235 (kW, 41.8kW/hr)
Energy cost	€	91.342 (34.89€/ton)	4.599 (0.07 €/kWh)	13.386 (0.07 €/kWh)
Installation cost (excl.watersystem)	€			186.000
Yearly running cost saving	€			73.357
Payback time	years			Approx.2.6

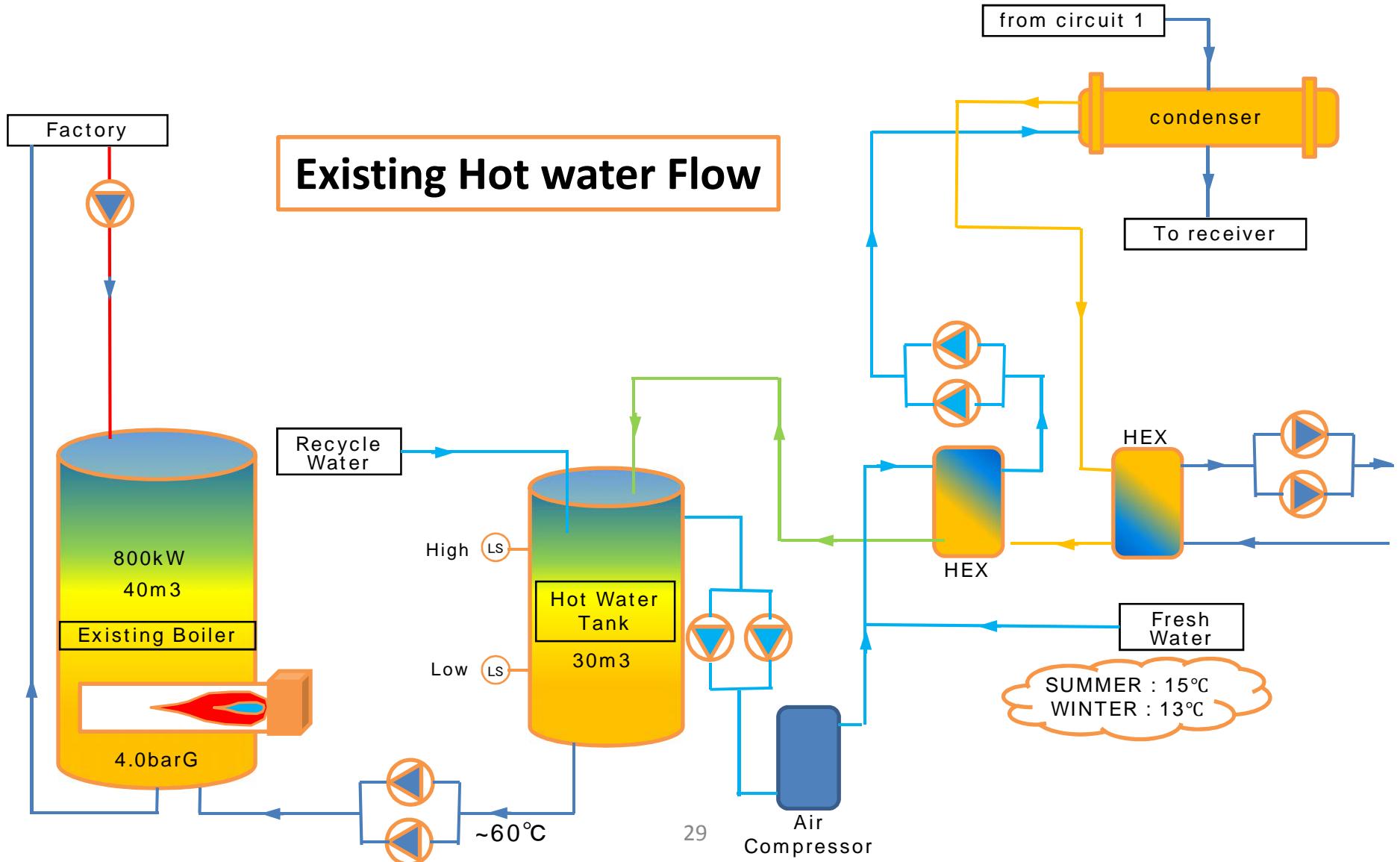
Operation Data 1



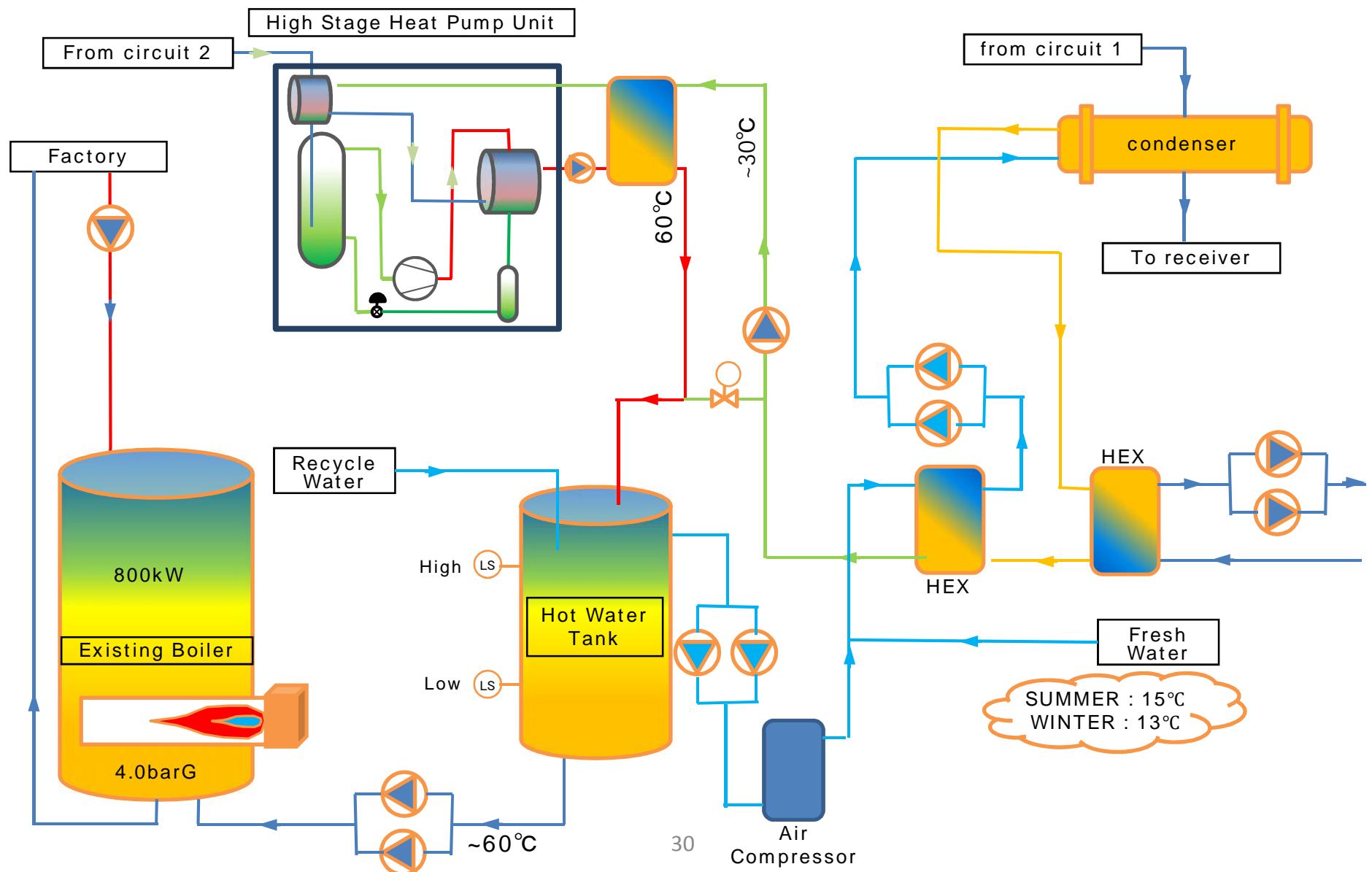
Operation Data 2



Heat Pump Application without additional new Tank



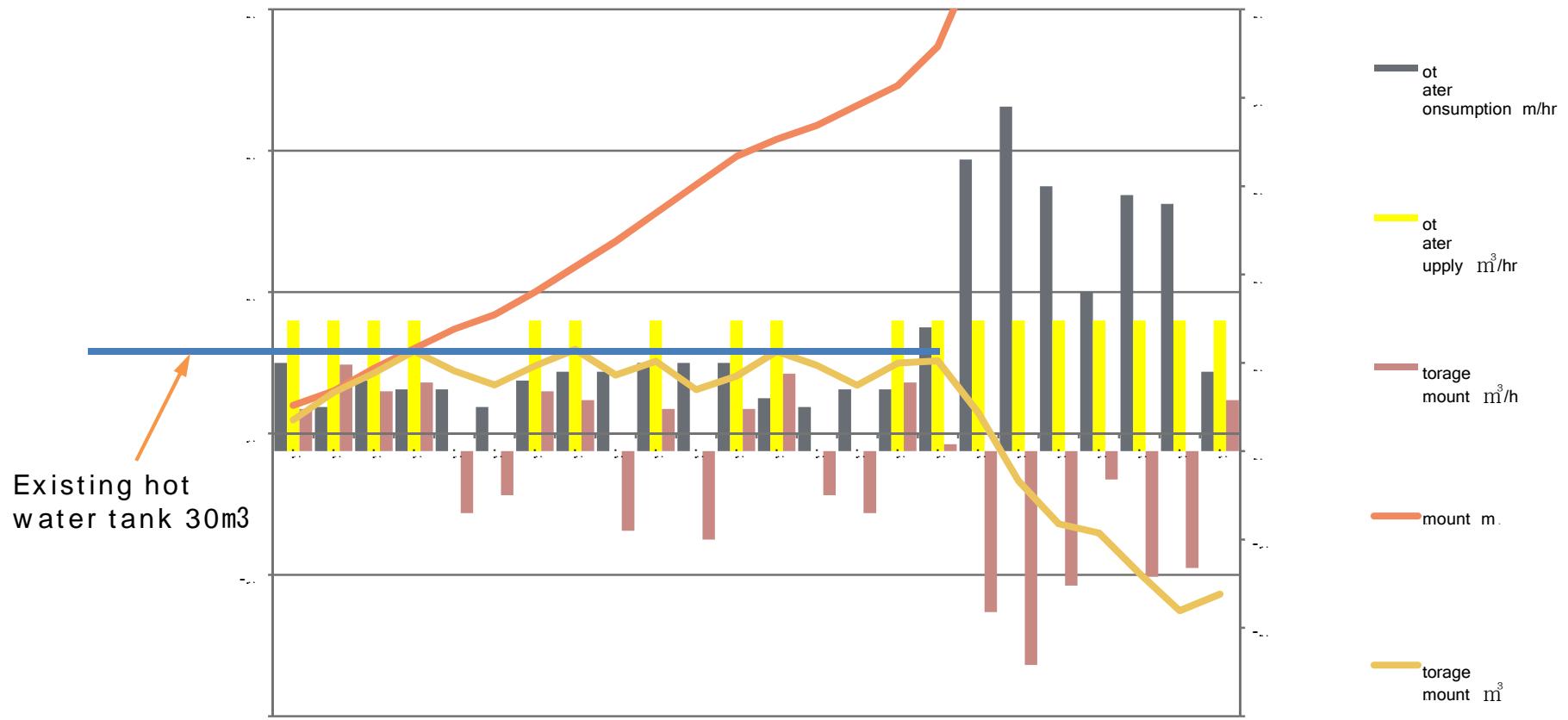
Heat Pump + Existing heating line



SPECIFICATION OF HEAT PUMP UNIT

Subject	Spec	Remark
Heating Capacity	515kW	Motor BkW: 78.8kw
Inlet/Outlet Hot Water Temp	32/62 degC	
Tc/Te	27/67 degC	
Flow Rate of Hot Water	14.6m ³ /h	
Motor Power	90kW	With Frequency Controller
Motor Speed	900~1600rpm	
Required Flow Rate of NH ₃ at 1 st stage	Approx. 1200kg/hr	NH ₃ Chargege:130kg
Dimension (reference)	W2000 × L2800 × H2700	
Weight (reference)	3500kg	

CONSUMPTION AND MAKING AMOUNT OF HOT WATER



- Yellow line is amount of making hot water.
* Total amount is 266.4 m³/day

MERIT OF THIS SYSTEM

Gas Boiler

Hot water Consumption	m³/day	266.4
Inlet water temperature	°C	32
Outlet water temperature	°C	62
Heat load	kcal/day	8,081,408
effeciency of boiler	—	0.85
Heating Capacity	kcal/day	9,507,539
	kWh/day	11,055
Unit Price	€/kWh	0.035
Comsumption(year)	ton/year	3,316,500
Running cost (day)	€/day	386.9
Operating days	day/year	300
Running cost(year)	€/year	116,070

Over Compression Heat Pump

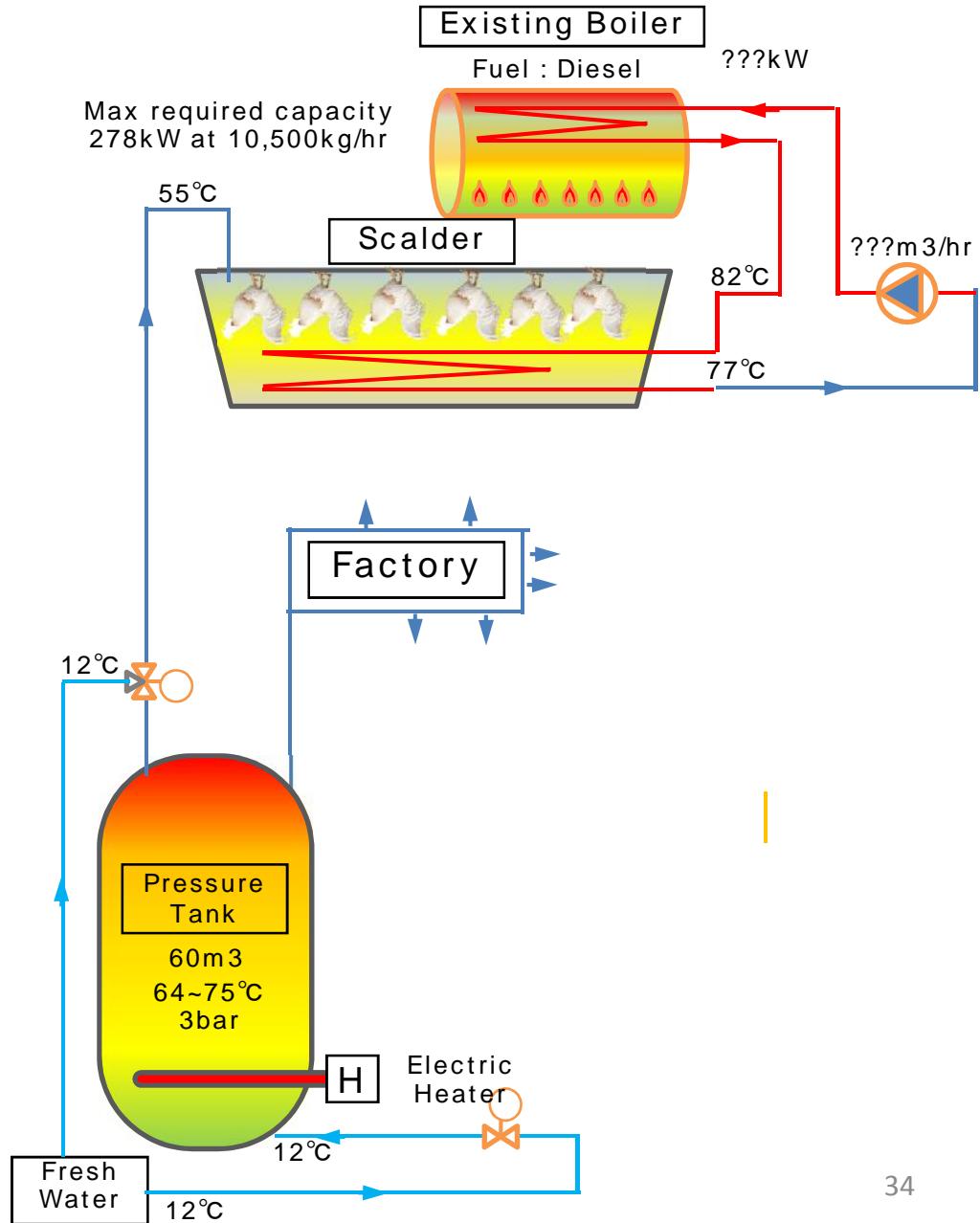
Hot water Consumption	m³/day	266.4
Inlet water temperature	°C	32
Outlet water temperature	°C	62
Heat load	kcal/day	8,081,408
	kWh/day	9396.986301
Heating capacity	kW	515
Running time (day)	hrs/day	18.2
Break kilowatto	BkW	78.8
Comsumption(day)	kWh/day	1437
Unit price	€/kWh	0.065
COP		6.54
Comsumption(year)	kWh/year	431,349
Running cost(day)	€/day	93.46
Operated days	day/year	300
Running cost(year)	€/year	28,038
Merit (vs Gas Boiler)	€/year	88,032

Instlation Cost(part of unit)	€	197,400
-------------------------------	---	---------

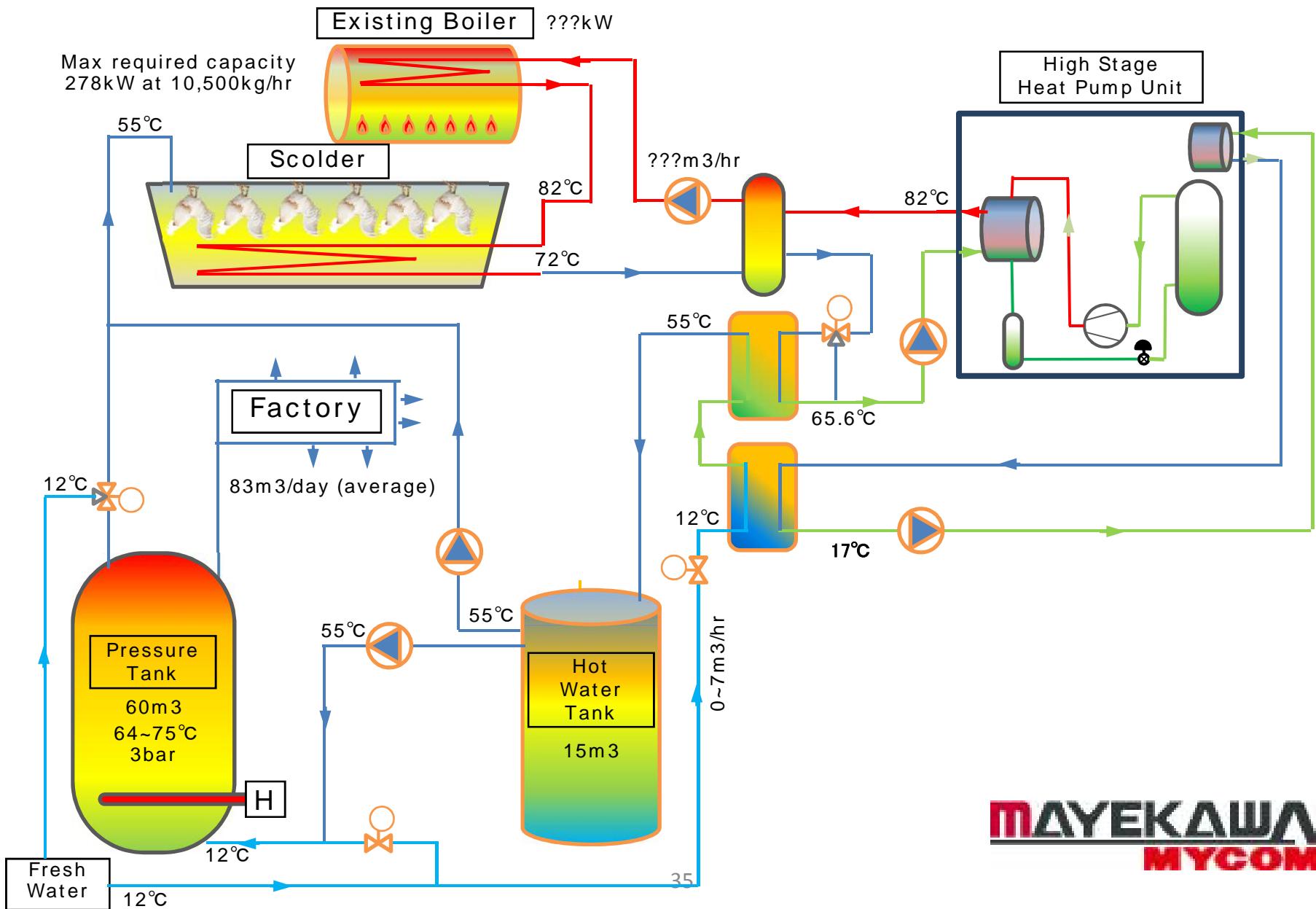
Return Of Investment	year	2.24
----------------------	------	------

- C.O.P(heating) : 6.54
- Cost of Merit is 88,032€/yr !!
- Return of Investment : 2.24 years

Existing Flow Of Hot Water



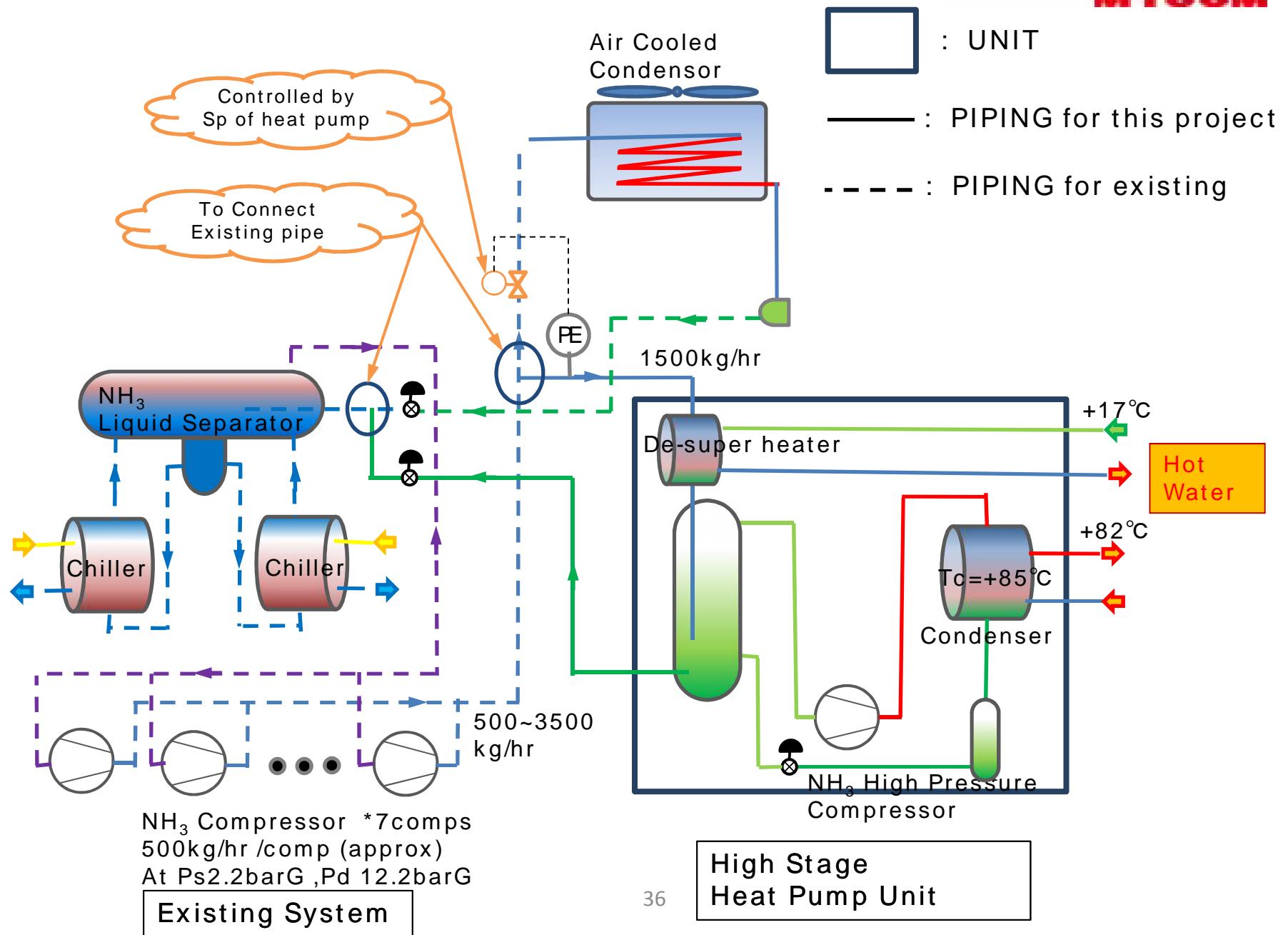
Future Flow Of Hot Water



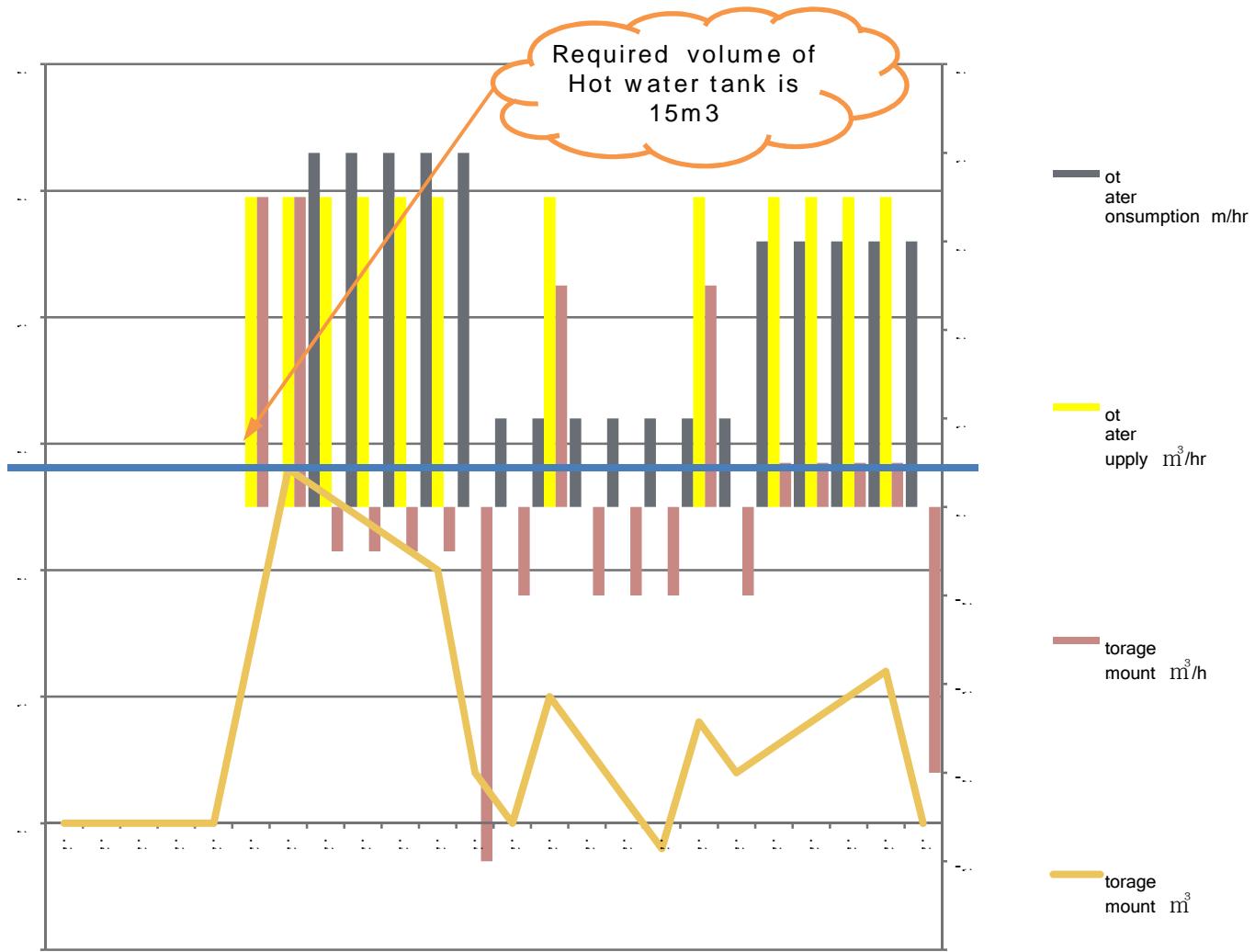
МАҮЕКДАША
MYCOM

Future Flow Of NH₃

МАҮЕКДАША
MYCOM



Capacity of Hot water Tank



Average consumption of hot water 83m3/Day

Hot Water consumption and needed capacity of Hot water Tank

МАҮЕКДАШ
МУСОМ

Calculation Conditions

- Tc of Low Stage is 35degC all seasons
- Tc/Te of High Stage Heat Pump is 85degC / 35 degC.
- Consumption of hot water is assumed as follows

10h pm ~ 5h am 0m3 (0m3/hr)

5h am ~ 10h am 40m3 (8m3/hr)

10h am ~ 5h pm 14m3 (2m3/hr)

5h pm ~ 10h pm 30m3 (6m3/hr)

TOTAL 84m3/day

(Aug-2010 : 1743m3/month ÷ 21 days = 83m3/day)

Merit of This SYSTEM

МЯЕКДАЛА
MYCOM

Diesel Boiler

Oil Consumption	l t /6months	31,000
	l t/yr	62,000
Unit Price of Diesel oil	€/lt	0.53
Running cost(year)	€/year	32,860
	kWh/lt	10.6
Boiler effeciency	-	0.85
Produced heating capa	kWh/yr	558,620

High Stage Heat Pump

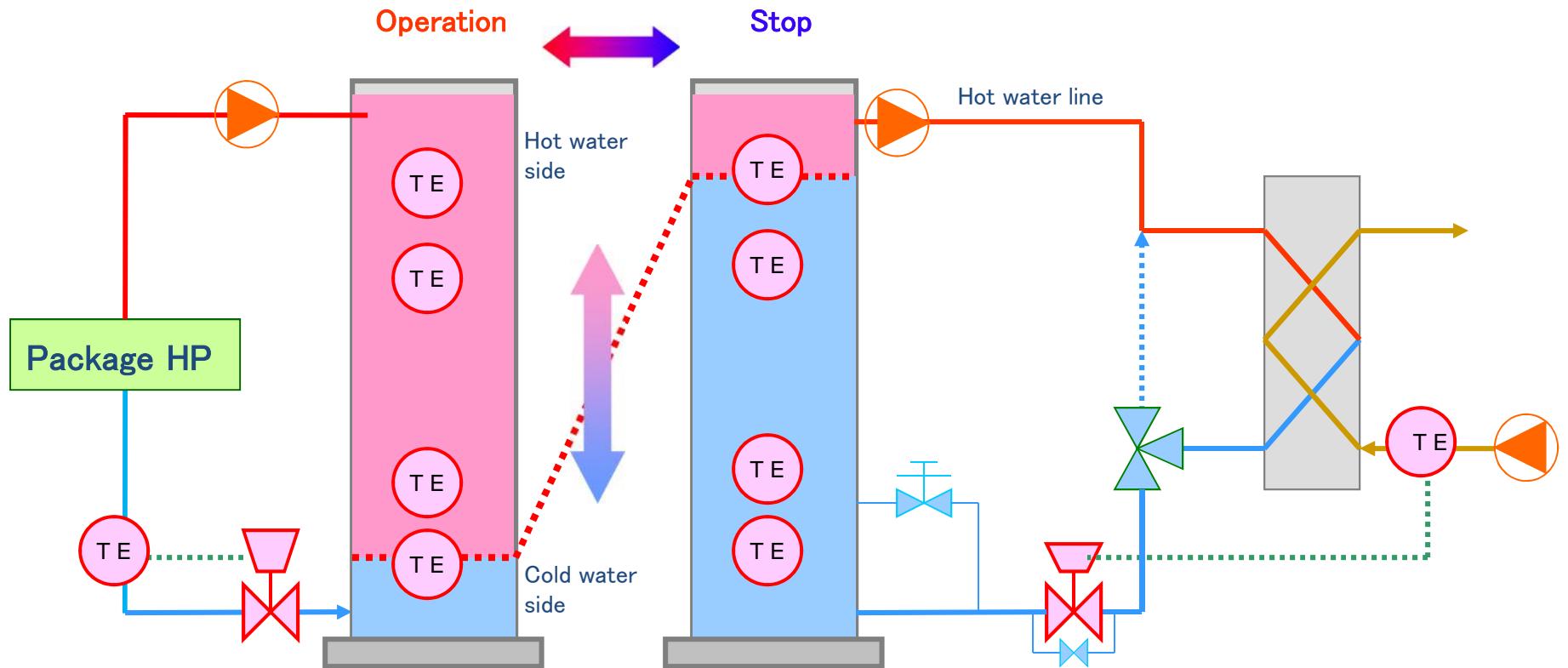
Produced heating capa	kWh/yr	1,596,120
COP		6.25
Electricity		
Comsumption(year)	kWh/year	255,379
Unit Price of electricity	€/lt	0.0645
Operated days	day/year	250
Running cost(year)	€/year	16,472
Merit (vs Existing system)	€/year	83,313

Electrical Boiler

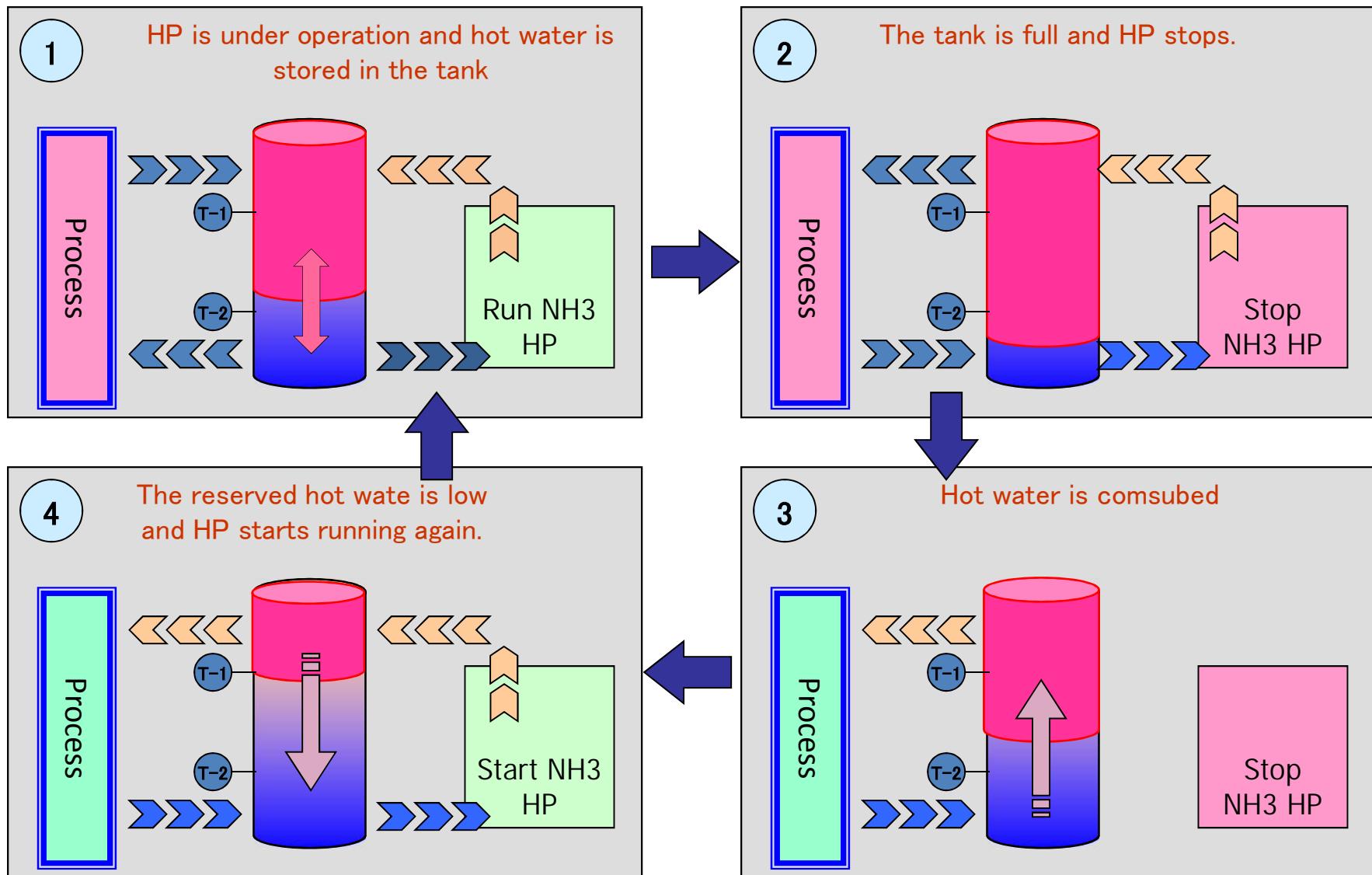
Hot water Consumption	m ³ /day	83
Inlet water temperature	°C	12
Outlet water temperature	°C	55
Heat load	kcal/day	3,569,000
	kWh/day	4,150
Unit Price of electricity	€/kWh	0.0645
Running cost (day)	€/day	267.7
Operating days	day/year	250
Running cost(year)	€/year	66,925
Produced heating capa	kWh/yr	1,037,500

- C.O.P(heating) : 6.25
- Cost of Merit is 83,313€/yr !!

NH₃ Heat pump with the buffer tank



Operation of heat pump and hot water line



Example of HP Package with the reservoir tank



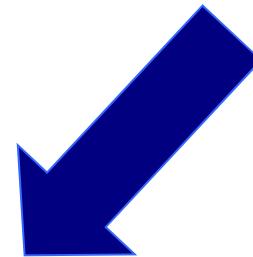
The factory made mobile package is more reliable and easy to install.



Transport



Installation



Installation Finished

Our products / high pressure compressor

Reciprocating compressor

N6HK

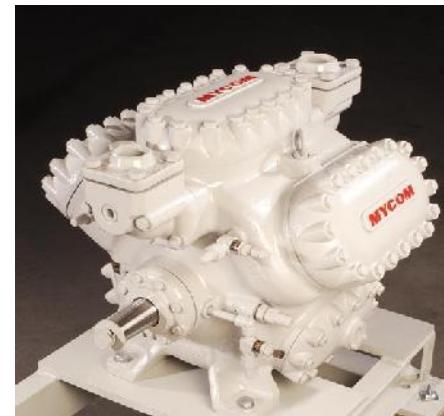
Pressure : 40bar

50bar (available **February 2010**)

Speed : 900~1600rpm at 40bar

900~1450rpm at 50bar

Swept volume; 120~193m³/h 100%Load



N6HK

Screw compressor

Pressure: 50bar

Speed : 2950rpm, 3550rpm

Swept volume 2950 / 3550 rpm

N160GHS: 434 / 522 m³/h

N250GHS: 1552 / 1867 m³/h

N320GHS: 3212 / 3865 m³/h



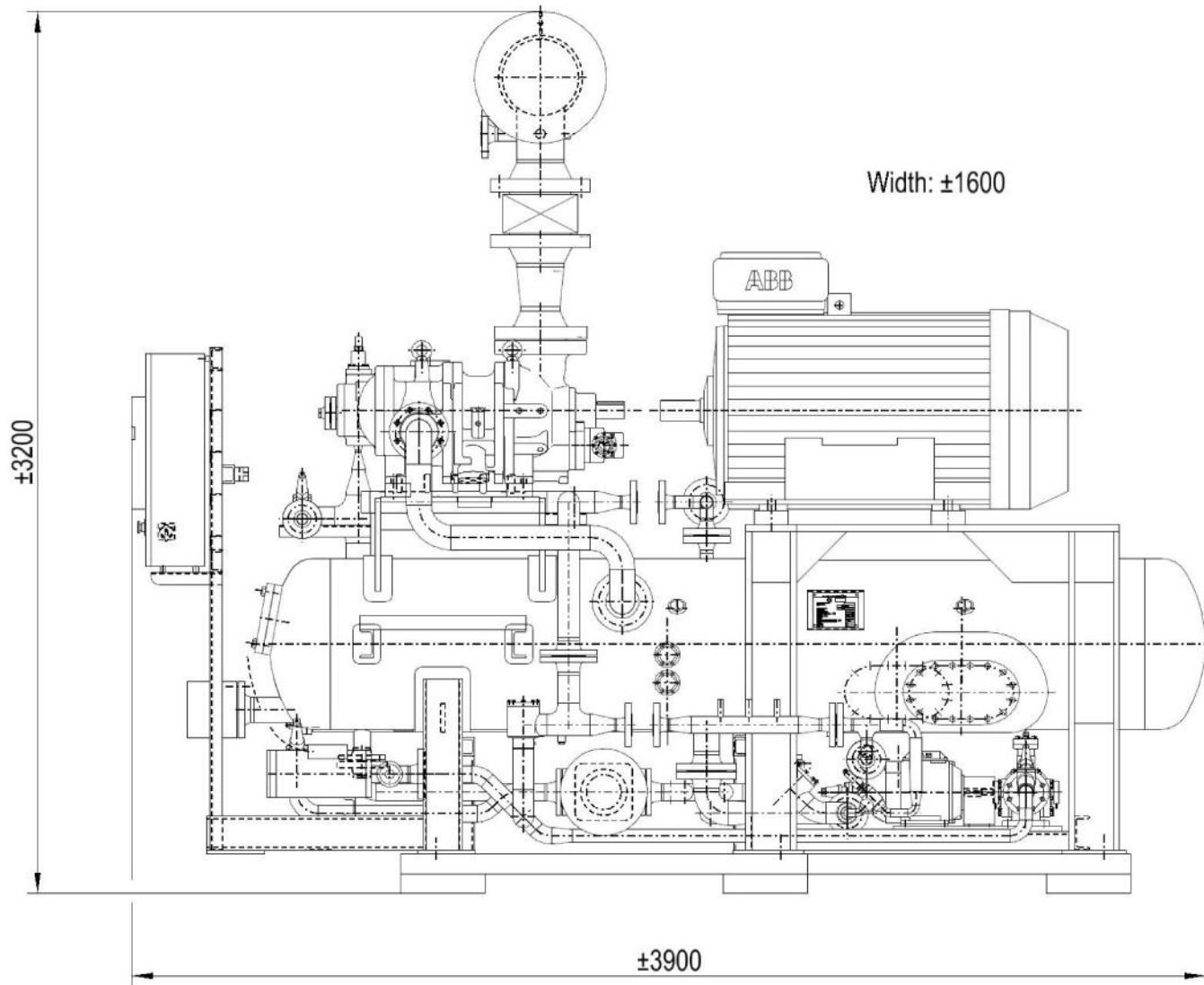
GH series

Note : N160GHS applied with frequency driven motor.

DOC.2010-141 R2

Screw type heat pump unit

MYCOM



DOC.2010-141 R2

ΜΑΥΕΚΑΔΑΛ
MAYEKAWA ASEAN

MYCOM



ΜΑΥΕΚΔΑΛ
MAYEKAWA ASEAN

DOC.2010-141 R2

Norway / Kongsberg / 2 x N160GHS two stage Heat pump system 2.400kW



CO₂ Heat Pump Hot Water Supply Unit



CO₂

- Hot water and Hot dry air supply Heat-Pump
- Source : Air and Water

Carbon dioxide

“CO₂ Heat Pump”

unimo



Eco-Cute “unimo A/W”



Eco-Cute “unimo W/W”



CO₂ Heat Pump in Switzerland



ZÜRCHER UNTERLAND
MEDIEN
Zürcher Unterländer Die Tageszeitung für das Zürcher Unterland und amtliches Publikationsorgan der Bezirke Bülach und

redaktion@zuonline.ch sport@zuonline.ch abo@zuonline.ch

**FRONT ZU**[Schlagzeilen](#)[Blickpunkt](#)[Kommentare](#)[Foren](#)**REGIONAL**[Furttaler](#)[Glattaler](#)[Rümlanger](#)**RESSORTS**[Sport](#)[Mixer](#)[Agenda](#)**UMFRAGEN**[Aktuelle](#)[Bisherige](#)**LINKS**[ZU-Links](#)[Leserlinks](#)**MARKTPLATZ**[BranchenBox](#)[Online Inserate](#)[Fotomanager](#)**«ZÜRCHER UNTERÄNDER » SCHLAGZEILEN VOM DONNERSTAG, 15. DEZEMBER 2005**

Donnerstag, 15. Dezember 2005

Niederhasli: Warmes Wasser im GC-Campus durch moderne Technologie

CO₂-Wärmepumpe installiert

Im GC-Campus in Niederhasli liefert eine der ersten CO₂-Wärmepumpen in der Schweiz pro Tag 4000 Liter Warmwasser. Die Maschine stammt aus Japan.

Inga Struve



EWZ-Projektleiter Georg Dubacher (von links), Masao Maekawa, Vorsitzender der japanischen Firma Mycom, und EWZ-Direktor Conrad Ammann erläutern die CO₂-Wärmepumpe. (David Baer)

GOOG

C wi

G wi

WEIT

Nieder
Wasser
durch i

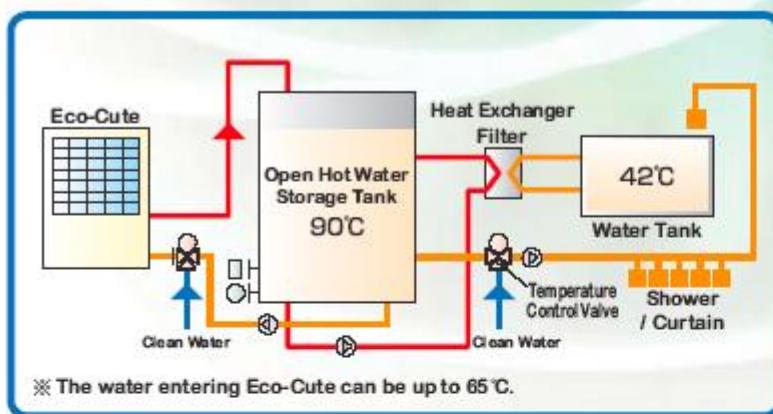
Bülach
Zwisch
Arbeits
Planun

Bülach
Compu
Priman

Steinn
Gemüs
werde
beheizt

Obere
Feriene
Embra

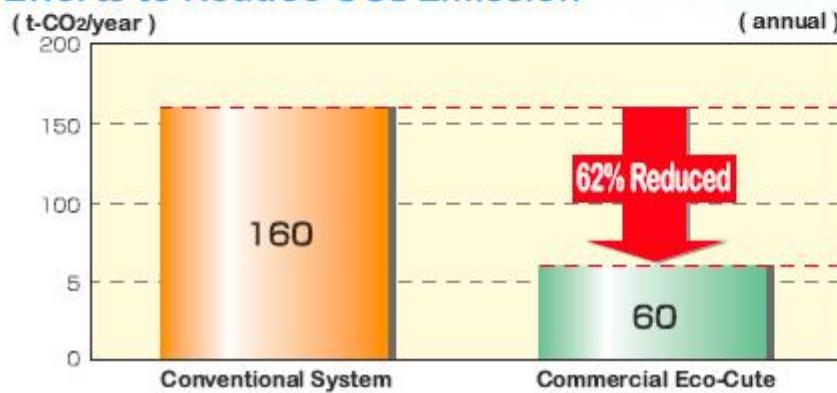
62% Reduction of CO₂ Emission



Targets: Hospitals, hotels, welfare institutions, sports facilities, bathing facilities, facilities for boarding, food factories, etc.

- The best water supply ability in Japan (Air heat source 80kW, water heat source 90kW).
- Very little CO₂ emission, compared with equipments run by burning the energy source. Emission could be cut by more than 60% than heavy-oil boilers.
- 循環 heating operation (Water entering Eco-Cute at 65°C, exiting at 90°C).
- Flexible design of water supply system and storage tanks to meet your needs.
- Entering medium to large-scale water supply market as the electric equipment replacing hot-water boilers. The complete electrification is possible.

Efforts to Reduce CO₂ Emission



Case Study

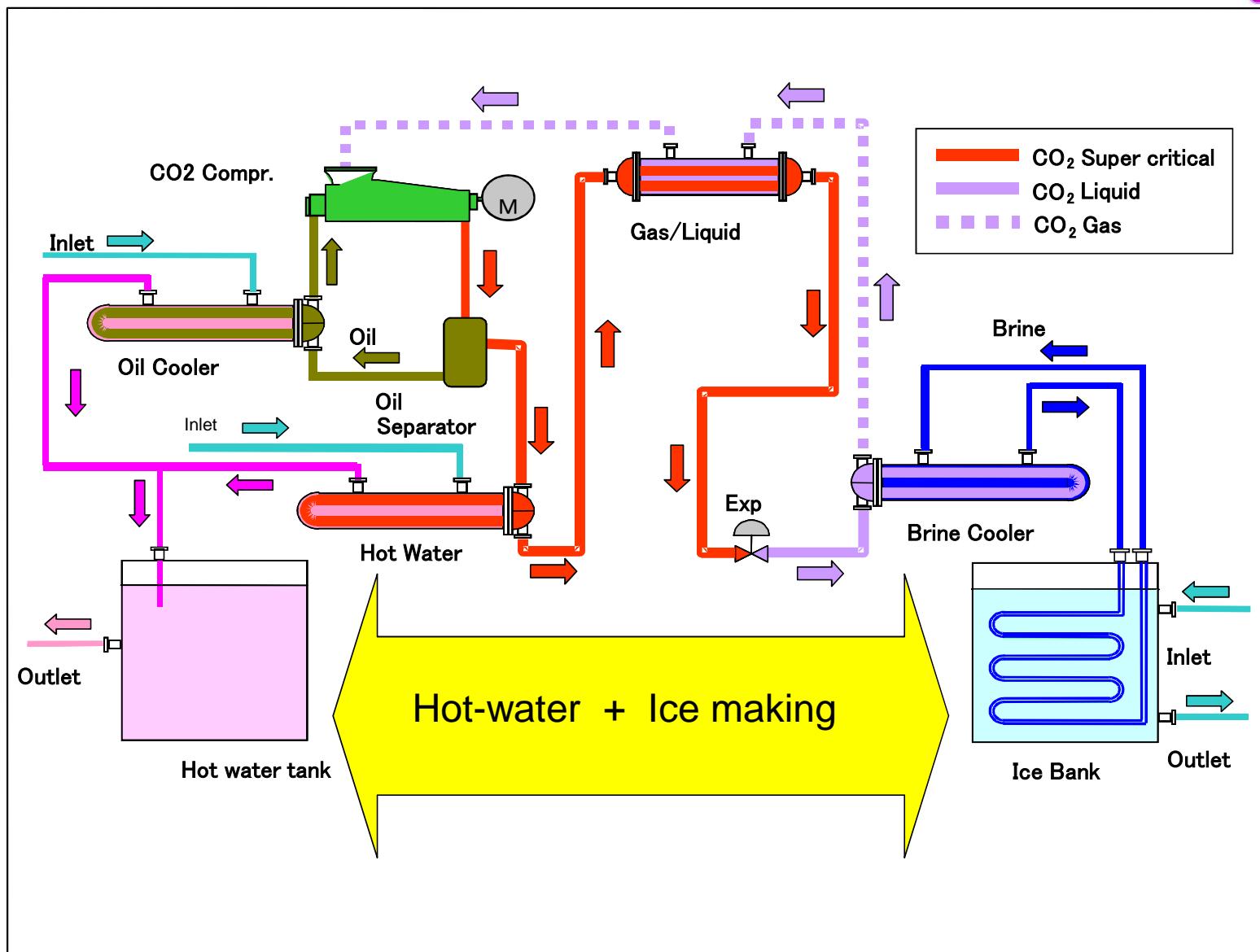
A Company Housing where Hot Water Supply is 20m³/day
The Number of People: 200

<Conventional System>
Fuel Oil Boiler
Crude Oil Equivalent
59,040 ℥ / yr

<Commercial Eco-Cute>
Crude Oil Equivalent
22,153 ℥ / yr

CO₂ Heat Pump

CO₂



CO₂ Heat Pump



*CO₂ Heat Pump for Air Conditioning
and Hot Water Supply System* CO₂

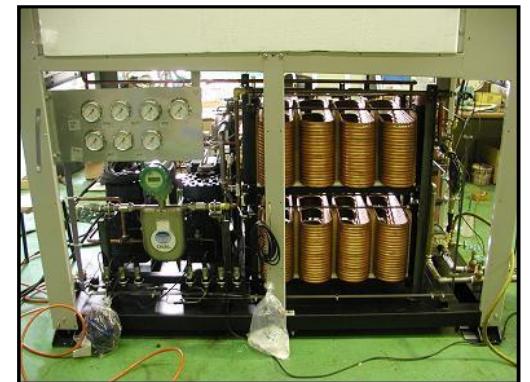
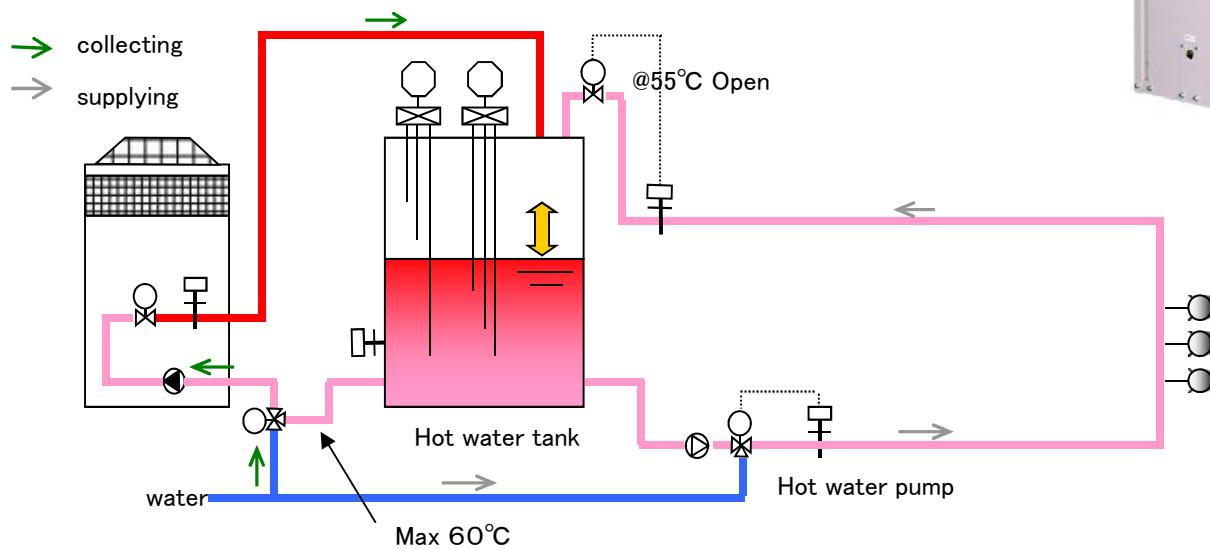


Item	Performance	
Ice making capacity	350kW	
Hot water capacity	600kW	85°C、55°C
Brake Power	240kW	
C O P	Combined Heating & Cooling above 4.0 (at 3600rpm)	
Dimension	W=2,700mm, L=4,900mm, L=3,100mm	

CO₂ Heat Pump Hot Water Supply Unit

CO₂

Heating	Model	Motor	COP	Remarks
60kW	2HT × 4P	25kW × 4P	>3.0	Water 9°C → 90°C



C2HT : CO₂ Compressor

for CO₂ Heat Pump System

Specifications



Model		C2HT
Bore x Stroke	mm	45x45
Number of Cylinder		2
Head cover cooling		Air cooled
Speed	rpm	900-1,800
Motor (Semi-hermetic)	kW	25
Swept volume(@1,450rpm)	m ³ /h	12.5
Capacity control	%	100
Flange size (suc/dis)	mm	25/20
Net weight	kg	410
Design pressure (H/L)	bar	150/80
Max suction pressure	bar	70
Max discharge pressure	bar	120
Differential pressure (D-S)	bar	100

Thank you very much for
your Attention.

